

GLOBAL JOURNAL

OF SCIENCE FRONTIER RESEARCH: B

Chemistry

Physico-Chemical Analysis

Physical Properties of Polymer

Highlights

Domino Reaction of Indoles

PCP Removal by Sulfate Radical

Discovering Thoughts, Inventing Future

VOLUME 14

ISSUE 6

VERSION 1.0



GLOBAL JOURNAL OF SCIENCE FRONTIER RESEARCH: B
CHEMISTRY



GLOBAL JOURNAL OF SCIENCE FRONTIER RESEARCH: B
CHEMISTRY

VOLUME 14 ISSUE 6 (VER. 1.0)

OPEN ASSOCIATION OF RESEARCH SOCIETY

© Global Journal of Science
Frontier Research. 2014.

All rights reserved.

This is a special issue published in version 1.0
of "Global Journal of Science Frontier
Research." By Global Journals Inc.

All articles are open access articles distributed
under "Global Journal of Science Frontier
Research"

Reading License, which permits restricted use.
Entire contents are copyright by of "Global
Journal of Science Frontier Research" unless
otherwise noted on specific articles.

No part of this publication may be reproduced
or transmitted in any form or by any means,
electronic or mechanical, including
photocopy, recording, or any information
storage and retrieval system, without written
permission.

The opinions and statements made in this
book are those of the authors concerned.
Ultraculture has not verified and neither
confirms nor denies any of the foregoing and
no warranty or fitness is implied.

Engage with the contents herein at your own
risk.

The use of this journal, and the terms and
conditions for our providing information, is
governed by our Disclaimer, Terms and
Conditions and Privacy Policy given on our
website [http://globaljournals.us/terms-and-condition/
menu-1463/](http://globaljournals.us/terms-and-condition/menu-1463/)

By referring / using / reading / any type of
association / referencing this journal, this
signifies and you acknowledge that you have
read them and that you accept and will be
bound by the terms thereof.

All information, journals, this journal,
activities undertaken, materials, services and
our website, terms and conditions, privacy
policy, and this journal is subject to change
anytime without any prior notice.

Incorporation No.: 0423089
License No.: 42125/022010/1186
Registration No.: 430374
Import-Export Code: 1109007027
Employer Identification Number (EIN):
USA Tax ID: 98-0673427

Global Journals Inc.

(A Delaware USA Incorporation with "Good Standing"; Reg. Number: 0423089)

Sponsors: *Open Association of Research Society*
Open Scientific Standards

Publisher's Headquarters office

Global Journals Headquarters
301st Edgewater Place Suite, 100 Edgewater Dr.-Pl,
Wakefield MASSACHUSETTS, Pin: 01880,
United States of America
USA Toll Free: +001-888-839-7392
USA Toll Free Fax: +001-888-839-7392

Offset Typesetting

Global Journals Incorporated
2nd, Lansdowne, Lansdowne Rd., Croydon-Surrey,
Pin: CR9 2ER, United Kingdom

Packaging & Continental Dispatching

Global Journals
E-3130 Sudama Nagar, Near Gopur Square,
Indore, M.P., Pin:452009, India

Find a correspondence nodal officer near you

To find nodal officer of your country, please
email us at local@globaljournals.org

eContacts

Press Inquiries: press@globaljournals.org
Investor Inquiries: investors@globaljournals.org
Technical Support: technology@globaljournals.org
Media & Releases: media@globaljournals.org

Pricing (Including by Air Parcel Charges):

For Authors:

22 USD (B/W) & 50 USD (Color)
Yearly Subscription (Personal & Institutional):
200 USD (B/W) & 250 USD (Color)

INTEGRATED EDITORIAL BOARD
(COMPUTER SCIENCE, ENGINEERING, MEDICAL, MANAGEMENT, NATURAL
SCIENCE, SOCIAL SCIENCE)

John A. Hamilton, "Drew" Jr.,
Ph.D., Professor, Management
Computer Science and Software
Engineering
Director, Information Assurance
Laboratory
Auburn University

Dr. Henry Hexmoor
IEEE senior member since 2004
Ph.D. Computer Science, University at
Buffalo
Department of Computer Science
Southern Illinois University at Carbondale

Dr. Osman Balci, Professor
Department of Computer Science
Virginia Tech, Virginia University
Ph.D. and M.S. Syracuse University,
Syracuse, New York
M.S. and B.S. Bogazici University,
Istanbul, Turkey

Yogita Bajpai
M.Sc. (Computer Science), FICCT
U.S.A. Email:
yogita@computerresearch.org

Dr. T. David A. Forbes
Associate Professor and Range
Nutritionist
Ph.D. Edinburgh University - Animal
Nutrition
M.S. Aberdeen University - Animal
Nutrition
B.A. University of Dublin- Zoology

Dr. Wenying Feng
Professor, Department of Computing &
Information Systems
Department of Mathematics
Trent University, Peterborough,
ON Canada K9J 7B8

Dr. Thomas Wischgoll
Computer Science and Engineering,
Wright State University, Dayton, Ohio
B.S., M.S., Ph.D.
(University of Kaiserslautern)

Dr. Abdurrahman Arslanyilmaz
Computer Science & Information Systems
Department
Youngstown State University
Ph.D., Texas A&M University
University of Missouri, Columbia
Gazi University, Turkey

Dr. Xiaohong He
Professor of International Business
University of Quinnipiac
BS, Jilin Institute of Technology; MA, MS,
PhD,. (University of Texas-Dallas)

Burcin Becerik-Gerber
University of Southern California
Ph.D. in Civil Engineering
DDes from Harvard University
M.S. from University of California, Berkeley
& Istanbul University

Dr. Bart Lambrecht

Director of Research in Accounting and Finance
Professor of Finance
Lancaster University Management School
BA (Antwerp); MPhil, MA, PhD
(Cambridge)

Dr. Carlos García Pont

Associate Professor of Marketing
IESE Business School, University of Navarra
Doctor of Philosophy (Management),
Massachusetts Institute of Technology (MIT)
Master in Business Administration, IESE,
University of Navarra
Degree in Industrial Engineering,
Universitat Politècnica de Catalunya

Dr. Fotini Labropulu

Mathematics - Luther College
University of Regina
Ph.D., M.Sc. in Mathematics
B.A. (Honors) in Mathematics
University of Windsor

Dr. Lynn Lim

Reader in Business and Marketing
Roehampton University, London
BCom, PGDip, MBA (Distinction), PhD,
FHEA

Dr. Mihaly Mezei

ASSOCIATE PROFESSOR
Department of Structural and Chemical
Biology, Mount Sinai School of Medical
Center
Ph.D., Eötvös Loránd University
Postdoctoral Training,
New York University

Dr. Söhnke M. Bartram

Department of Accounting and Finance
Lancaster University Management School
Ph.D. (WHU Koblenz)
MBA/BBA (University of Saarbrücken)

Dr. Miguel Angel Ariño

Professor of Decision Sciences
IESE Business School
Barcelona, Spain (Universidad de Navarra)
CEIBS (China Europe International Business School).
Beijing, Shanghai and Shenzhen
Ph.D. in Mathematics
University of Barcelona
BA in Mathematics (Licenciatura)
University of Barcelona

Philip G. Moscoso

Technology and Operations Management
IESE Business School, University of Navarra
Ph.D in Industrial Engineering and
Management, ETH Zurich
M.Sc. in Chemical Engineering, ETH Zurich

Dr. Sanjay Dixit, M.D.

Director, EP Laboratories, Philadelphia VA
Medical Center
Cardiovascular Medicine - Cardiac
Arrhythmia
Univ of Penn School of Medicine

Dr. Han-Xiang Deng

MD., Ph.D
Associate Professor and Research
Department Division of Neuromuscular
Medicine
Department of Neurology and Clinical
Neuroscience
Northwestern University
Feinberg School of Medicine

Dr. Pina C. Sanelli

Associate Professor of Public Health
Weill Cornell Medical College
Associate Attending Radiologist
NewYork-Presbyterian Hospital
MRI, MRA, CT, and CTA
Neuroradiology and Diagnostic
Radiology
M.D., State University of New York at
Buffalo, School of Medicine and
Biomedical Sciences

Dr. Roberto Sanchez

Associate Professor
Department of Structural and Chemical
Biology
Mount Sinai School of Medicine
Ph.D., The Rockefeller University

Dr. Wen-Yih Sun

Professor of Earth and Atmospheric
SciencesPurdue University Director
National Center for Typhoon and
Flooding Research, Taiwan
University Chair Professor
Department of Atmospheric Sciences,
National Central University, Chung-Li,
TaiwanUniversity Chair Professor
Institute of Environmental Engineering,
National Chiao Tung University, Hsin-
chu, Taiwan.Ph.D., MS The University of
Chicago, Geophysical Sciences
BS National Taiwan University,
Atmospheric Sciences
Associate Professor of Radiology

Dr. Michael R. Rudnick

M.D., FACP
Associate Professor of Medicine
Chief, Renal Electrolyte and
Hypertension Division (PMC)
Penn Medicine, University of
Pennsylvania
Presbyterian Medical Center,
Philadelphia
Nephrology and Internal Medicine
Certified by the American Board of
Internal Medicine

Dr. Bassey Benjamin Esu

B.Sc. Marketing; MBA Marketing; Ph.D
Marketing
Lecturer, Department of Marketing,
University of Calabar
Tourism Consultant, Cross River State
Tourism Development Department
Co-ordinator , Sustainable Tourism
Initiative, Calabar, Nigeria

Dr. Aziz M. Barbar, Ph.D.

IEEE Senior Member
Chairperson, Department of Computer
Science
AUST - American University of Science &
Technology
Alfred Naccash Avenue – Ashrafieh

PRESIDENT EDITOR (HON.)

Dr. George Perry, (Neuroscientist)

Dean and Professor, College of Sciences

Denham Harman Research Award (American Aging Association)

ISI Highly Cited Researcher, Iberoamerican Molecular Biology Organization

AAAS Fellow, Correspondent Member of Spanish Royal Academy of Sciences

University of Texas at San Antonio

Postdoctoral Fellow (Department of Cell Biology)

Baylor College of Medicine

Houston, Texas, United States

CHIEF AUTHOR (HON.)

Dr. R.K. Dixit

M.Sc., Ph.D., FICCT

Chief Author, India

Email: authorind@computerresearch.org

DEAN & EDITOR-IN-CHIEF (HON.)

Vivek Dubey(HON.)

MS (Industrial Engineering),

MS (Mechanical Engineering)

University of Wisconsin, FICCT

Editor-in-Chief, USA

editorusa@computerresearch.org

Sangita Dixit

M.Sc., FICCT

Dean & Chancellor (Asia Pacific)

deanind@computerresearch.org

Suyash Dixit

(B.E., Computer Science Engineering), FICCTT

President, Web Administration and

Development , CEO at IOSRD

COO at GAOR & OSS

Er. Suyog Dixit

(M. Tech), BE (HONS. in CSE), FICCT

SAP Certified Consultant

CEO at IOSRD, GAOR & OSS

Technical Dean, Global Journals Inc. (US)

Website: www.suyogdixit.com

Email: suyog@suyogdixit.com

Pritesh Rajvaidya

(MS) Computer Science Department

California State University

BE (Computer Science), FICCT

Technical Dean, USA

Email: pritesh@computerresearch.org

Luis Galárraga

J!Research Project Leader

Saarbrücken, Germany

CONTENTS OF THE ISSUE

- i. Copyright Notice
 - ii. Editorial Board Members
 - iii. Chief Author and Dean
 - iv. Contents of the Issue
-
1. Physico-Chemical Analysis for the Presence of Oxygen Content of Ground Water at Different Locations of Dildar Nagar of U.P, India. ***1-3***
 2. Storage and Operational Stability of pH-Responsive Hydrogels. ***5-14***
 3. Novel Aspects of Domino Reaction of Indoles with Homo-Phthalaldehyde and Tere-Phthalaldehyde. ***15-21***
 4. Physical Properties of Polymer Filled with Inorganic (Granite) Filler. ***23-26***
 5. PCP Removal by Sulfate Radical and Microwave (SR/MW) from Aqueous Solutions. ***27-33***
-
- v. Fellows and Auxiliary Memberships
 - vi. Process of Submission of Research Paper
 - vii. Preferred Author Guidelines
 - viii. Index



GLOBAL JOURNAL OF SCIENCE FRONTIER RESEARCH: B
CHEMISTRY

Volume 14 Issue 6 Version 1.0 Year 2014

Type : Double Blind Peer Reviewed International Research Journal

Publisher: Global Journals Inc. (USA)

Online ISSN: 2249-4626 & Print ISSN: 0975-5896

Physico-Chemical Analysis for the Presence of Oxygen Content of Ground Water at Different Locations of Dildar Nagar of U.P, India

By Salahuddin & R. K. Khola

Mewar University, India

Abstract- In this paper, we discuss about the recently collected sample of ground water at different locations in Uttar Pradesh State of India and its experimental analysis in laboratory for the presence of Oxygen content. Also, we represents the data graphically and interpreted the data using the method called analysis of variance. Further, we analyze our findings with the established results. Lastly we concluded that the samples depend on location as well as month also that is in different months and different areas dissolved Oxygen are different.

Keywords: *ground water; analysis of variance; graphical representation.*

GJSFR-B Classification : *FOR Code: 62J10,62H86,62P12.*



Strictly as per the compliance and regulations of :



Physico-Chemical Analysis for the Presence of Oxygen Content of Ground Water at Different Locations of Dildar Nagar of U.P, India

Salahuddin ^α & R. K. Khola ^σ

Abstract- In this paper, we discuss about the recently collected sample of ground water at different locations in Uttar Pradesh State of India and its experimental analysis in laboratory for the presence of Oxygen content. Also, we represents the data graphically and interpreted the data using the method called analysis of variance. Further, we analyze our findings with the established results. Lastly we concluded that the samples depend on location as well as month also that is in different months and different areas dissolved Oxygen are different.

Keywords: ground water; analysis of variance; graphical representation.

2010 MSC NO: 62J10,62H86,62P12.

I. INTRODUCTION

Groundwater is the water located beneath the earth's surface in soil pore spaces and in the fractures of rock formations. A unit of rock or an unconsolidated deposit is called an aquifer when it can yield a usable quantity of water. The depth at which soil pore spaces or fractures and voids in rock become completely saturated with water is called the water table. Groundwater is recharged from, and eventually flows to, the surface naturally; natural discharge often occurs at springs and seeps, and can form oases or wetlands. Groundwater is also often withdrawn for agricultural, municipal, and industrial use by constructing and operating extraction wells. The study of the distribution and movement of groundwater is hydrogeology, also called groundwater hydrology.

a) Dissolved Oxygen

The DO is Required by higher forms of aquatic life for survival. The DO standards were formulated considering fisheries criteria. The national committee on water pollution control resources established guidelines in 1958 for water use DO. Relatively good water bodies have more than 7.5 mg/l. For fisheries, hatching of salmon and trout rearing, more than 7 mg/l DO is required. Other general aquatic organisms also require more than 6 mg/l. In Ohio State, USA, the DO standard for fisheries is 5 mg/l. The Japanese standard for class 3 fisheries is established at the same level. Dissolved oxygen should be more than 5 mg/l for agriculture use,

because DO less than 5 mg/l interferes with root growth. The DO level for the conservation of the environment should be kept at more than 2 mg/l to prevent anaerobic conditions that cause bad odors.

b) Anova

It is a statistical tool used in several ways to develop and confirm an explanation for the observed data. It is an extension of the t-test, which is used in determining the nonsignificance of difference of three or more group of values.

The calculations of ANOVA can be characterized as computing a number of means and variances, dividing two variances and comparing the ratio to a handbook value to determine statistical significance.

The F-test is used for comparisons of the components of the total deviation. For example, in one-way or single factor ANOVA, statistical significance is tested for by comparing the F test statistic $F = \text{Variance between samples} / \text{Variance within samples}$.

The textbook method of concluding the hypothesis test is to compare the observed value of F with the critical value of F determined from tables. The critical value of F is a function of the numerator degrees of freedom, the denominator degrees of freedom and the significance level (α). If $F > F_{\text{Critical}}(\text{Numerator DF, Denominator DF, } \alpha)$ then reject the null hypothesis.

c) Sample Collection

The samples of ground water are collected from various areas near to Dildar Nagar in Uttar Pradesh state. Samples are collected in plastic container to avoid unpredictable changes.

d) Physico-Chemical Analysis Of Ground Water

The collected samples were analyzed for dissolved Oxygen which are collected from different areas and different months near to Dildar Nagar.

II. RESULTS AND DISCUSSION

The water quality analysis of different locations of ground water samples have been carried out for dissolved oxygen. The status of water quality of ground water sources for dissolved Oxygen are presented in Table 1 and represented graphically in Fig 1.

Author ^α ^σ: Mewar University, Gangrar, Chittorgarh (Rajasthan), India.
e-mails: vsludn@gmail.com, sludn@yahoo.com

The dissolved Oxygen in various areas according to various months are different which is established by statistical analysis.

Table 1 : Monthly variation in Dissolved Oxygen (mg/l) of ground water at different sampling sites

CODE	JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEPT	OCT	NOV	DEC
GW1	5.1	5.2	6.5	6.2	5.7	5.5	5	4.9	4.5	5.6	5.7	5.3
GW2	5.3	5.5	5.6	5.4	5.6	5.1	4.9	4.3	4.2	5.1	5.2	5.2
GW3	5.4	4.8	4.7	4.5	5.3	4.4	3.8	3.8	3.3	3.1	3.2	3.9
GW4	5.9	6	6.1	6.3	6.1	5.6	5.2	5.1	5.2	5.6	5.6	5.7
GW5	5.1	5.2	5.1	5.4	5.7	5.7	5.4	4.8	4.9	5.1	5.2	5.2
GW6	5.7	5.2	5.1	5.4	5.3	5.4	4.9	4.7	4.1	4.2	4.9	4.8
GW7	5.2	5.1	5	5.6	5.7	5.6	5	5.2	5.5	5.6	5.4	5.6
GW8	5.1	5.2	5.7	5.7	5.8	5.7	6.3	6.2	5.6	6.1	6.1	6.4
GW9	5.1	5.4	5.7	6.2	6.1	6.1	5.6	5.9	6.2	5.5	6.1	5.8
GW10	6.2	6.1	6.7	6.1	6.2	6.2	5.2	5.4	5.4	5.8	6	5.2

GW1= Yuduf Pur, GW2 = Dildar Nagar, GW3 = Saidpur, GW4 = Nandganj Railway Station, GW5 = Attarsua Village, GW6 = Reonsa village, GW7 = Dhamupur, GW8 = Saheri village, GW9 = Kusmhi Kala village, GW10 = Husainpur village

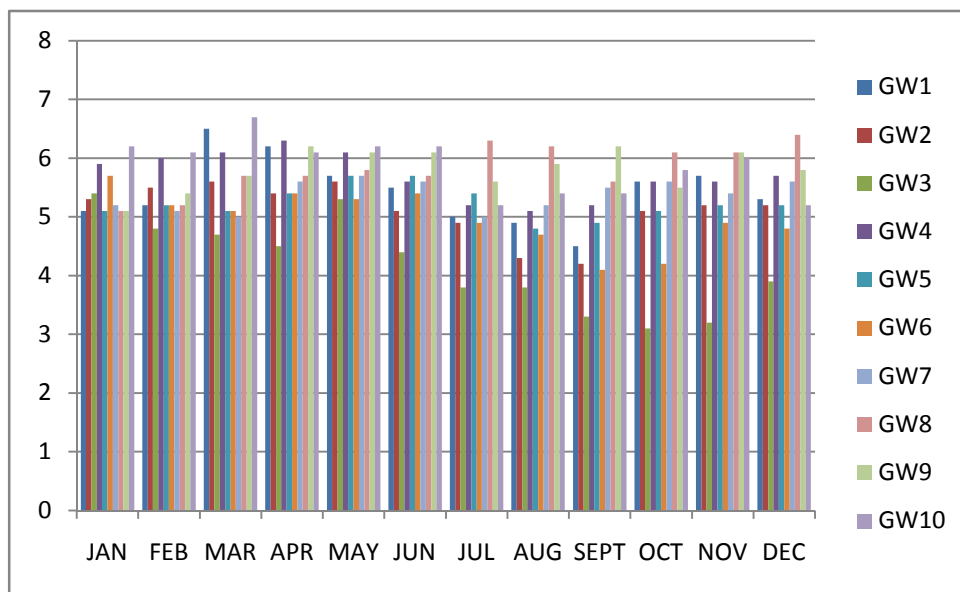


Fig. 1 : Graphical representation of the data

a) Analysis the Data using two way Anova

Sum of squares between areas= 7.74625

Sum of squares between months = 28.93342

Sources of value	Sum of squares	Degrees of freedom	Mean square(variance)
Between Area	7.74625	11	0.704205
Between month	28.93342	9	3.214824
Residual	16.35958	99	0.165248
Total	53.03925	119	

Let us take the Hypothesis that there is no significance difference of Oxygen content between the areas and months.

First we compare the variance of areas with the variance of residual.

$$F_1 = 4.261493.$$

The table value of F_1 for $\nu_1=11$ and $\nu_2=99$ at 5% level of significance is 1.886684.

The calculated value is greater than table value and we conclude that the Oxygen content of different areas are not same that is Oxygen content of different areas are different.

Now , let us compare the variance according to months with the variance of residuals.

$$F_2 = 19.4545.$$

The table value of F_2 for $\nu_3=9$ and $\nu_2=99$ at 5% level of significance is 1.975806.

The calculated value is greater than table value and we conclude that Oxygen content of different areas changes according to months. That is Oxygen content depends on months. That is Oxygen content in different month is different.

III. CONCLUSION

It is concluded that the Oxygen content of ground water depends on locations as well as months. In Saidpur it is not suitable for agriculture use except the month of January because DO less than 5 mg/l interferes with root growth.

REFERENCES RÉFÉRENCES REFERENCIAS

1. Andrew Gelman, Analysis of variance? Why it is more important than ever, *The Annals of Statistics* 33: 1–53, 2005.
2. David A Freedman, *Statistical Models: Theory and Practice*, Cambridge University Press, 2005.
3. D. R. Cox, *Principles of statistical inference*. Cambridge New York: Cambridge University Press, 2006.
4. F. J. Anscombe, The Validity of Comparative Experiments, *Journal of the Royal Statistical Society. Series A (General)*, 181–211, 1948.

5. Gerald Van Belle, *Statistical rules of thumb* (2nd ed.). Hoboken, N.J: Wiley, 2008.
6. Henry Scheffé, *The Analysis of Variance*. New York: Wiley, 1959.
7. P.N. Patil, D.V. Samant and R.N. Deshmukh, Physico-chemical parameters for testing of water – A review, *International Journal of Environmental Sciences*, 3(3),1194-1207, 2012.
8. Emecs(2014, October), Environmental Quality Standards for Water Pollutants. Retrived website: http://www.emecs.or.jp/01cdrom/section_3_e/sec3_a_ro_b_6_e.html

This page is intentionally left blank



Storage and Operational Stability of pH-Responsive Hydrogels

By Jeffrey Bates & Jules Magda

University of Utah, United States

Introduction- Hydrogels have proven their ability to respond to changes in the local environment [1-6]. While the results obtained by many researchers highlight the promising nature of hydrogels in biomedical sensors, work has yet to be done to demonstrate the ability of hydrogels to maintain a response after being stored for an extended period of time, and to demonstrate the ability to maintain a strong stimuli response after repeated cycles. Some researchers have proposed utilizing hydrogel-based sensors in implantable devices [7]. If this technology is to work, it is important to understand the duration and stability of the stimuli response. This will determine the life of a hydrogel-based sensor and the time frame in which the device will become ineffective and need to be replaced. Furthermore, devices may not be used as soon as the hydrogel has been synthesized. Therefore, it is also important to understand how long a device may remain in storage before it loses its effectiveness.

GJSFR-B Classification : FOR Code: 039999.



Strictly as per the compliance and regulations of :



Storage and Operational Stability of pH-Responsive Hydrogels

Jeffrey Bates ^α & Jules Magda ^σ

I. INTRODUCTION

Hydrogels have proven their ability to respond to changes in the local environment [1-6]. While the results obtained by many researchers highlight the promising nature of hydrogels in biomedical sensors, work has yet to be done to demonstrate the ability of hydrogels to maintain a response after being stored for an extended period of time, and to demonstrate the ability to maintain a strong stimuli response after repeated cycles. Some researchers have proposed utilizing hydrogel-based sensors in implantable devices [7]. If this technology is to work, it is important to understand the duration and stability of the stimuli response. This will determine the life of a hydrogel-based sensor and the time frame in which the device will become ineffective and need to be replaced. Furthermore, devices may not be used as soon as the hydrogel has been synthesized. Therefore, it is also important to understand how long a device may remain in storage before it loses its effectiveness.

A hydrogel with a 2-hydroxyethyl methacrylate (HEMA) backbone was studied to determine the ability of the hydrogel to respond after extended periods of time in ambient conditions. The time intervals for this study were at 0, 9, and at 18 months. The data gathered in this study will be useful in determining storage duration and conditions for maintaining a strong stimuli response of the hydrogel.

This study also addresses the operational stability of the hydrogel. This will help researchers determine the length in which a hydrogel-based chemomechanical sensor may be used in medical and other biological applications without losing sensitivity to changes in environmental conditions.

Here data are presented that have been gathered at set time intervals (0 months, 9 months, and 18 months after hydrogel synthesis) and with prolonged testing (up to 300 cycles). The tests performed on the HEMA hydrogel were under ionic strength conditions. HEMA hydrogels are known to respond to multiple analytes, including pH and ionic strength [8-11]. The ionic strength response is fast (3-5 minutes), and shows

a clear stimuli response to small changes in ionic strength concentrations. Furthermore, the ionic strength response is used here for rapid cyclic testing.

II. EXPERIMENTAL METHODS

a) Materials

The following monomers were used as received from Sigma Aldrich: 2-hydroxyethyl methacrylate (HEMA), dimethylaminoethyl methacrylate (DMA), and tetraethylene glycol dimethacrylate. In addition, 2,2-dimethoxy-2-phenylacetophenone (DMPAP), a photoinitiator, and ethylene glycol (EG), a solvent for the pregel solution, were also obtained from Sigma Aldrich and used as received. Dulbecco's phosphate buffered saline was also obtained from Sigma Aldrich and mixed at 9.6 g/L in deionized water.

After preparation, hydrogel samples were tested with a piezoresistive sensor. A conductivity meter was used to measure the conductivity of the testing solution. An automated, continuous flow system comprising of a data acquisition device, pumps, and lab view software was used to change the concentration of the testing solution.

b) Hydrogel Synthesis

Hydrogel monoliths were synthesized in a mole ratio of 91.2 DMA, 1.1 HEMA, 0.2 TEGDMA, and 7.5 EG and a thickness of 400 μm . The hydrogel was conditioned by alternating concentrations of PBS every 4 hours for 3 cycles. The PBS concentrations were alternated between 55 mM and 165 mM PBS.

c) Testing Conditions

This hydrogel has been proven to swell in response to changes in ionic strength. The two testing conditions for the ionic strength test were from 155 mM PBS to 165 mM PBS. To obtain these concentrations, 9.6 g of PBS in powder form was added to 1 L deionized water and diluted to 155 mM and 165 mM concentrations.

d) Testing Procedures

The swelling pressure of the hydrogel samples was measured using a pressure sensor [12-14]. The pressure consisted of a piezoresistive sensor and a cap containing a porous mesh membrane. The cylindrical hydrogel sample (3.5 mm diameter and 400 μm height) was placed in the pressure sensor and placed into the testing conditions, starting at 155 mM. The continuous

Author α : Department of Materials Science and Engineering, University of Utah, Central Campus Drive, Salt Lake City, USA.
e-mail: Jeff.Bates@Utah.Edu

Author σ : Department of Chemical Engineering, University of Utah, Central Campus Drive, Salt Lake City, UT USA.

flow equipment was programmed to alternate the concentrations of PBS between 155 mM and 165 mM every 15 to 30 minutes.

e) Storage Stability

A shelf life test was designed to determine how long a hydrogel sensor could sit on a shelf in a clinic before it would no longer work. For this test, a hydrogel monolith was synthesized, and samples were tested at these time intervals: 1 week after synthesis, 9 months, and 18 months. Hydrogel samples tested at each time interval were performed under ionic strength conditions where the ionic strength of the media solution was changed between 155 mM and 165 mM. Experiments were performed for at least 3 cycles and the average values for the response time and magnitude were collected and analyzed.

f) Transportation and Signal Stability

Simulated transportation tests were performed on the hydrogels to determine the signal stability after transportation. Two hydrogel monoliths were prepared.

The first monolith, the control sample, was synthesized and immediately hydrated, washed, and conditioned as specified above. The second hydrogel monolith was synthesized and immediately placed in a 100 mL container. The container with the hydrogel sample was packaged in a padded mailing envelope and placed in a vehicle for 7 days and driven under normal conditions to simulate travel conditions. The hydrogel was then hydrated, washed, and conditioned as described above.

Both hydrogel samples were tested with the same conditions: 25 °C and 155 mM ionic strength. Solutions for this test were prepared by mixing 100 mL

PBS solution with 0.1 M HCl to obtain pH levels of 7.2 and 7.4. The solutions were mixed by adding 500 μ L of 0.1 M HCl under constant stirring with a calibrated pH electrode until the necessary pH readings were obtained for each solution.

The hydrogel samples from each monolith were tested with the same sensor for three cycles to determine the change in the response after simulated travel conditions.

g) Operational Stability

The second test was performed to determine if the stimuli response would decrease after multiple cycles of testing. The hydrogel samples were loaded and tested continuously in the pressure sensor with the automated flow system for up to 100 cycles under the same conditions listed above. The hydrogel samples in each experiment were stored in 165 mM PBS solution at room temperature for up to 18 months.

III. RESULTS

a) Storage Stability

After performing the same test on hydrogel samples taken from the same hydrogel monolith, the data were analyzed to determine the first order response time and the magnitude of swelling.

The following graphs illustrate one swelling and one deswelling cycle at each of the specified time intervals. The arrows on the graphs (see Figures 1.1-1.3) represent changes in the ionic strength concentration during the experiments. The hydrogel samples swell at low ionic strength concentrations and swell as the ionic strength concentration increases.

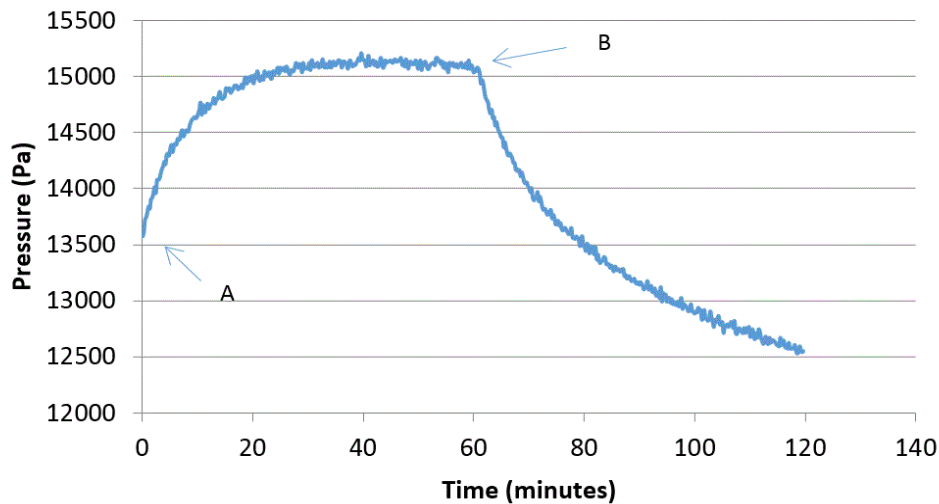


Figure 1.1 : An ionic strength test where the ionic strength concentration was decreased (from 165 mM to 155 mM) at point A. When the hydrogel sample came to equilibrium, the concentration was changed to a higher concentration at point B (from 155 mM to 165 mM). The average first order response time was 22 minutes for swelling and 17 minutes for deswelling. The average magnitude response change was 1.6 KPa for swelling and 2.8 for deswelling

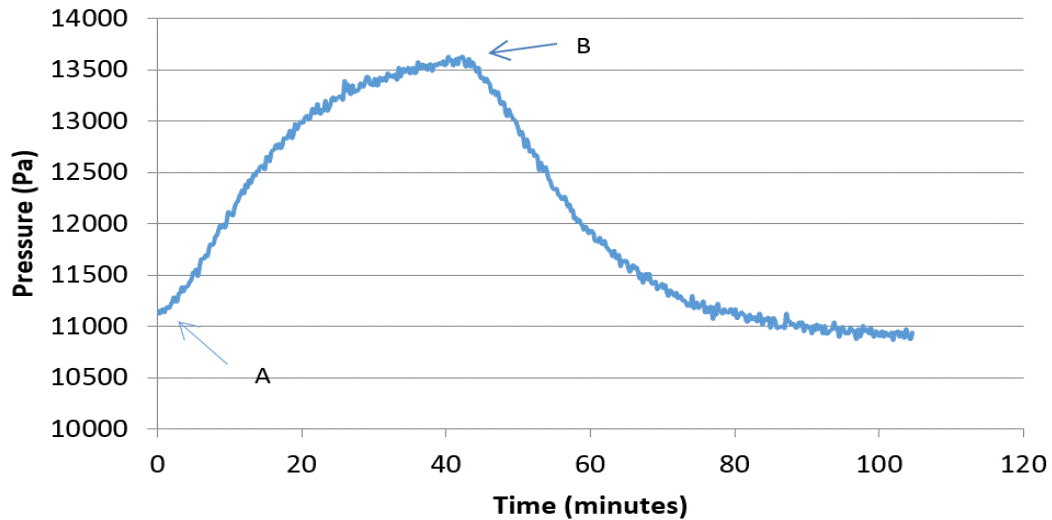


Figure 1.2: An ionic strength test after 9 months where the average first order response time was 9 minutes for swelling and 14 minutes for deswelling. The average magnitude response change was 2.4 KPa for swelling and 2.6 KPa for deswelling

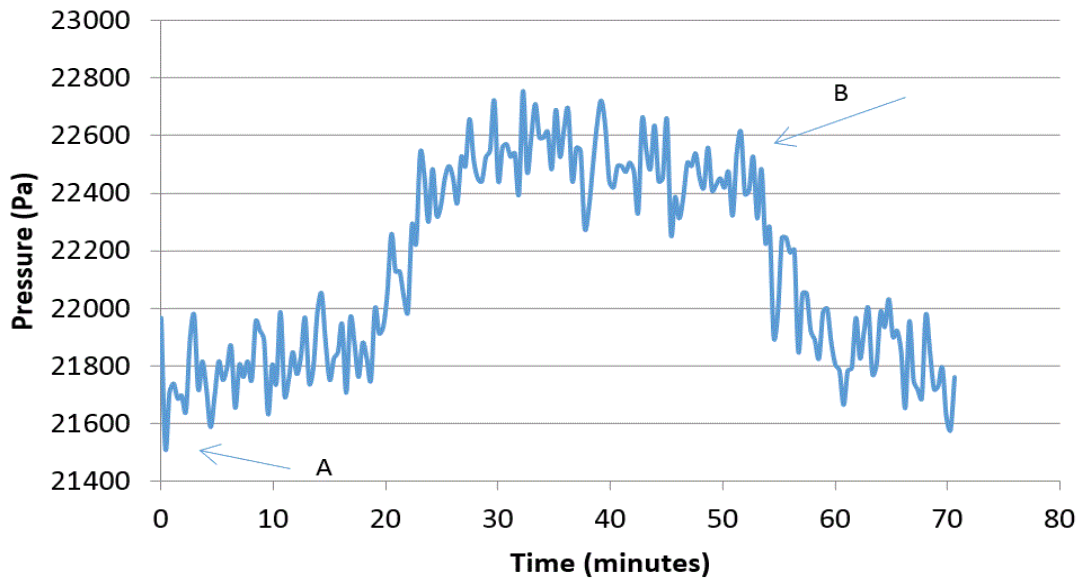


Figure 1.3: An ionic strength test after 18 months where the average first order response time was 9 minutes for swelling and 8 minutes for deswelling. The average magnitude response change was 1.1 KPa for swelling and 1.6 KPa for deswelling

The data represented in these graphs illustrate that the hydrogel has the ability to respond to changes in ionic strength. Furthermore, they illustrate that the hydrogel continues to be responsive after being stored in a stock solution of PBS for extended periods of time.

b) Transportation Testing

The control hydrogel sample was tested under the conditions outlined above. The average response time for swelling was 74 hours with a magnitude of 6.2

KPa. The average deswelling response time was 45 hours with a magnitude of 5.6 KPa (see Figure 1.4).

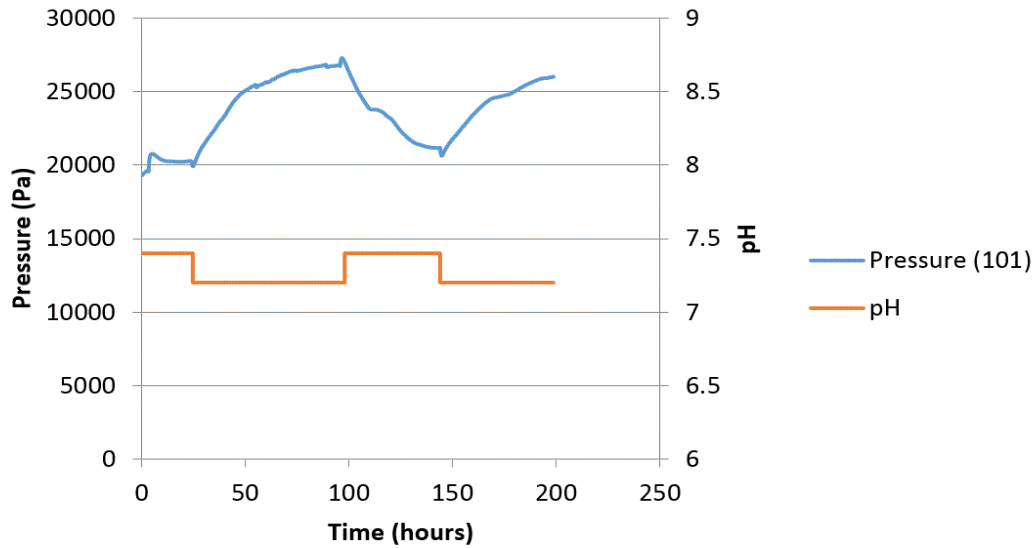


Figure 1.4: The control test of the chemomechanical sensor showing the pH response from 7.2 to 7.4 prior to simulated transportation

The same test was performed on another hydrogel sample of identical composition in the same chemomechanical sensor after simulated transportation (see Figure 1.5). The average response time for swelling in this experiment was 35 hours with a magnitude of 19 KPa. The average deswelling response time was 28 hours with a magnitude of 17 KPa.

c) Operational Stability

The initial test was conducted within 1 week of synthesizing the hydrogel. The primary objective of this test was to determine the sensitivity of this hydrogel to small changes in ionic strength concentrations. The data show that the swelling magnitude is smaller than the deswelling magnitude (see Figure 1.6).

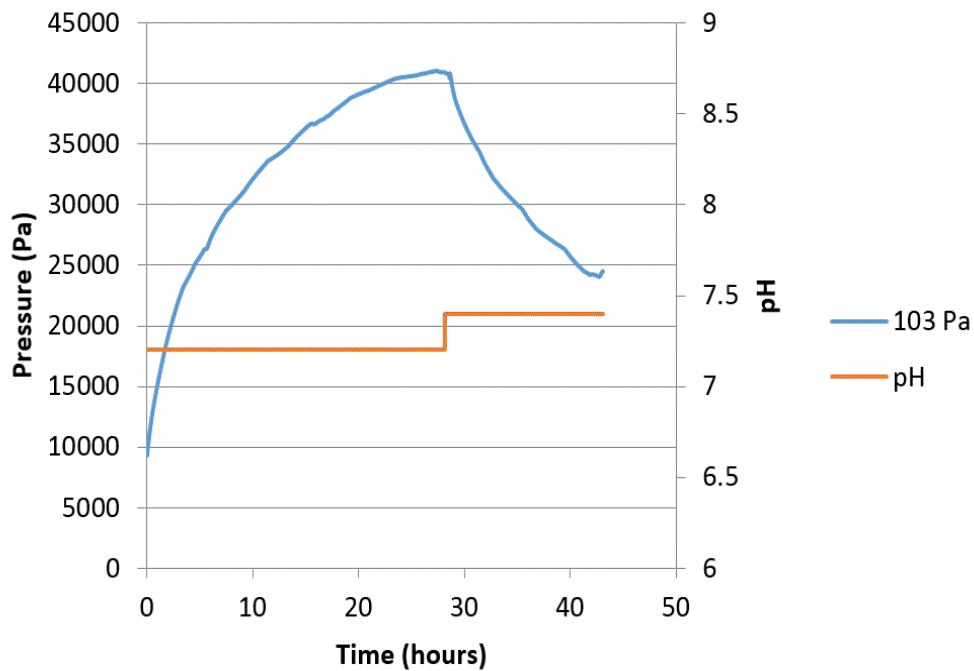


Figure 1.5: A pH response test from pH 7.2 to 7.4 of the hydrogel sample in the M-Biotech sensor after simulating travel conditions

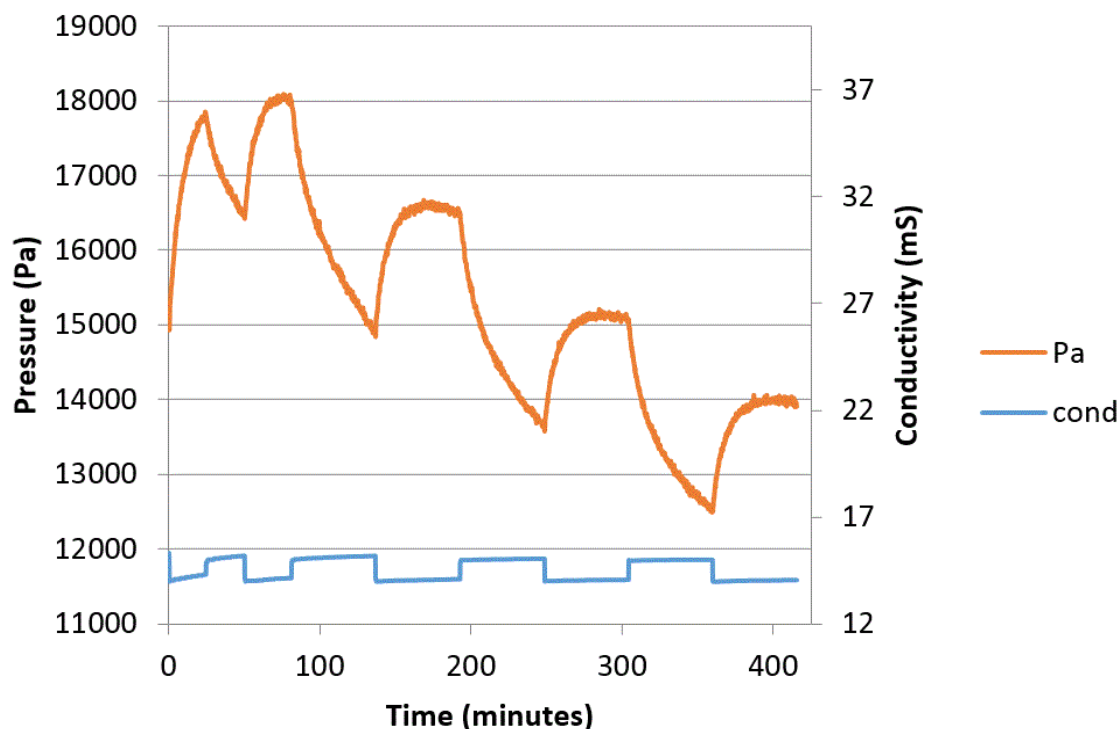


Figure 1.6 : An ionic strength test immediately after synthesis where the initial test was conducted within 1 week of the hydrogel synthesis. The hydrogel was tested for 5 continuous cycles. After the first 2 cycles, the continuous system was modified in order to allow the swelling and deswelling to come to an equilibrium point

The second test was performed after 9 months of storage. The objective of this test was to determine if the magnitude of the response to the change in ionic strength concentration would change after repeated testing (see Figure 1.7). The response magnitude and time were taken at different time intervals to determine the change (see Table 1.1).

Based on these data, the magnitude of the deswelling response was greater than that of the swelling response for the first 7000 minutes (40 cycles). In addition, the deswelling response time decreases as the number of cycles increases. As the swelling and deswelling response approaches equilibrium, there was no significant difference between the response times and magnitudes in either swelling or deswelling. However, there remained a difference between the swelling and deswelling response times, which was also noted in the test after one week of synthesis. After 40 cycles, the response of the hydrogel reached equilibrium, where the magnitude of the response for swelling was equal to the magnitude of the response for deswelling.

A sample of the hydrogel was tested again at 18 months to determine the response times and magnitudes at different time intervals. The objective of this test was also to determine if the response time and magnitude would change with multiple cycles. As the

test at 9 months yielded no significant change as it approached equilibrium, it was decided to test this hydrogel with 100 cycles (see Figure 1.8). As with the test at 9 months, the response time and magnitude data were collected at set time intervals (see Table 1.2). This test showed that the hydrogel was tested through 25 cycles before the hydrogel was able to reach equilibrium. After the initial 25 cycles (1600 minutes) the hydrogel obtained stability, and the response times and magnitudes remained constant.

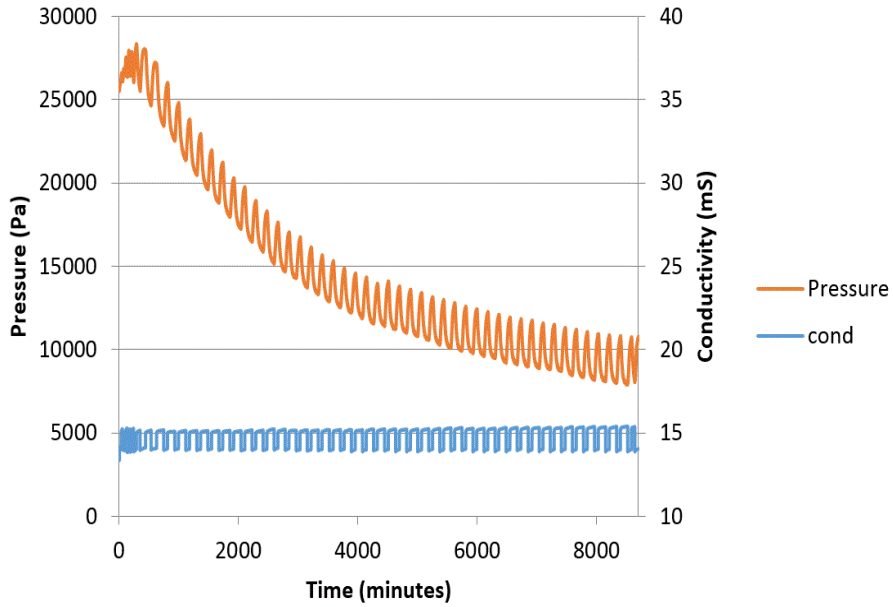


Figure 1.7: An ionic strength test after 9 months where the hydrogel was tested for 51 continuous cycles

Table 1.1: The swelling and shrinking response times and magnitudes at various time intervals illustrate the stable response of the hydrogel

Swelling			Shrinking		
Time (minutes)	Response Time (minutes)	Magnitude (KPa)	Time (minutes)	Response Time (minutes)	Magnitude (KPa)
1000	9	2.37	1000	19	3.35
3000	11	2.43	3000	19	2.77
5000	9	2.4	5000	14	2.63
7000	9	2.7	7000	15	2.85
9000	9	2.55	9000	13	2.75

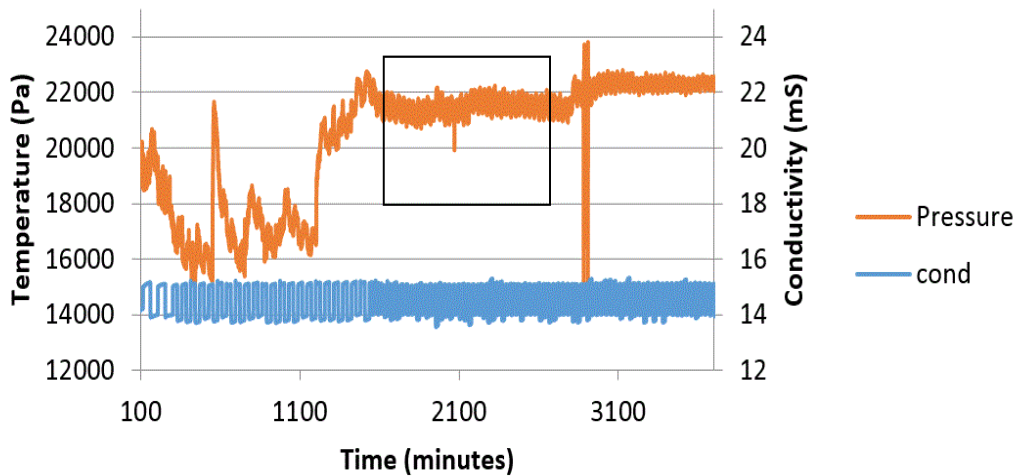


Figure 1.8: An ionic strength test after 18 months of synthesis where the hydrogel was tested for 100 continuous cycles. The portion of the graph within the box is magnified in Figure 5.9.

Table 1.2: The swelling and shrinking response times and magnitudes at various time intervals illustrate the stable response of the hydrogel

Swelling			Shrinking		
Time (minutes)	Response Time (minutes)	Magnitude (Kpa)	Time (minutes)	Response Time (minutes)	Magnitude (Kpa)
700	4	1.128	700	6	0.935
1400	6	1.085	1400	8	0.958
2100	6	0.989	2100	7	0.947
2800	5	0.912	2800	6	0.955
3500	7	0.977	3500	7	0.955
4000	6	0.904	4000	7	0.911

A follow up test was performed with the same hydrogel sample in a different pressure sensor because the sample lost a small amount of sensitivity at the end of the initial 100 cycle test. This test was used to determine whether the loss of magnitude of the response was due a change in the hydrogel or in the sensor. The results of this test show that the average magnitude response of this test is 1.4 KPa for swelling with a response time of 4 minutes. The average deswelling magnitude is 1.2 KPa with a response time of 3 minutes. Furthermore, there was no significant difference between the magnitude of the response at the beginning of the test and the response at the end of the test. This validation experiment confirmed that the irregular response of the first test at 18 months was due to the sensor and not the hydrogel sample.

IV. DISCUSSION

The results indicate that the hydrogel samples are responsive to ionic changes, even after an extended period of time in storage. The data gathered from the first two experiments show only a negligible amount of noise, while the third experiment shows a much higher signal to noise ratio. The same piezoresistive sensor was used in all three experiments. As time progresses, the piezoresistive sensing diaphragm loses stability, which generated the noise during the third experiment and likely the decreased response of the hydrogel.

The hydrogel was conditioned for 3 cycles from 55 mM to 165 mM of PBS. The purpose of the conditioning is to create a controlled environment for the hydrogel to swell and deswell. However, the number of cycles was only arbitrarily chosen. The deswelling response of the hydrogel from the first test continued to have a higher magnitude than the swelling response. In addition, the second and third tests both reveal that this magnitude difference can be overcome and equilibrium can be reached after approximately 25 – 30 cycles. The third test demonstrated the most promising results, illustrating that the hydrogel can be tested for more than 40 cycles with consistent magnitudes of swelling and

deswelling; however, this only occurred after the initial 25 – 30 cycles. The stable region of the 100 cycle test after 18 months is magnified in Figure 1.9.

a) Storage Stability

After synthesis, the hydrogel monolith was stored at room temperature in PBS solution. The solution was not changed and the hydrogel was stored in natural ambient light. Samples taken from the monolith were within 1 mm of the previous sample taken. This was done in order to obtain results from a homogeneous sample. The data gathered from each test indicate that the hydrogel is able to respond after extended periods of time in storage. This suggests that the shelf life under ambient conditions is greater than 18 months. A figure comparing the response times and magnitudes at the different time intervals is given in Figure 1.10.

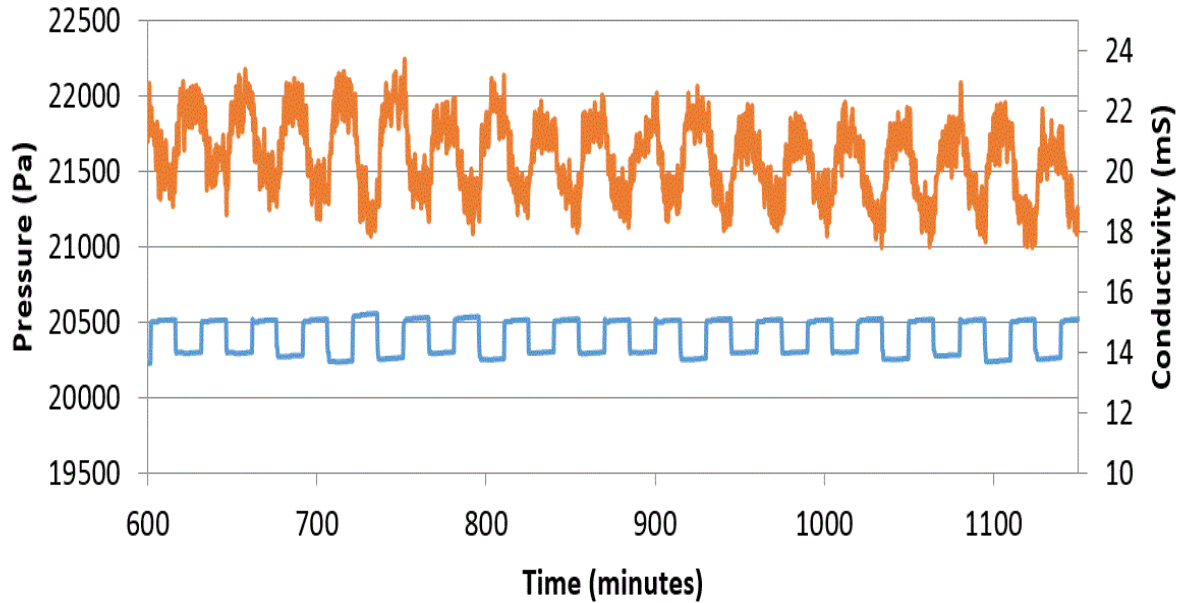


Figure 1.9 : A stable region of the 300 cycle test shows 18 cycles of the third test that illustrate the stability of the hydrogel swelling and deswelling

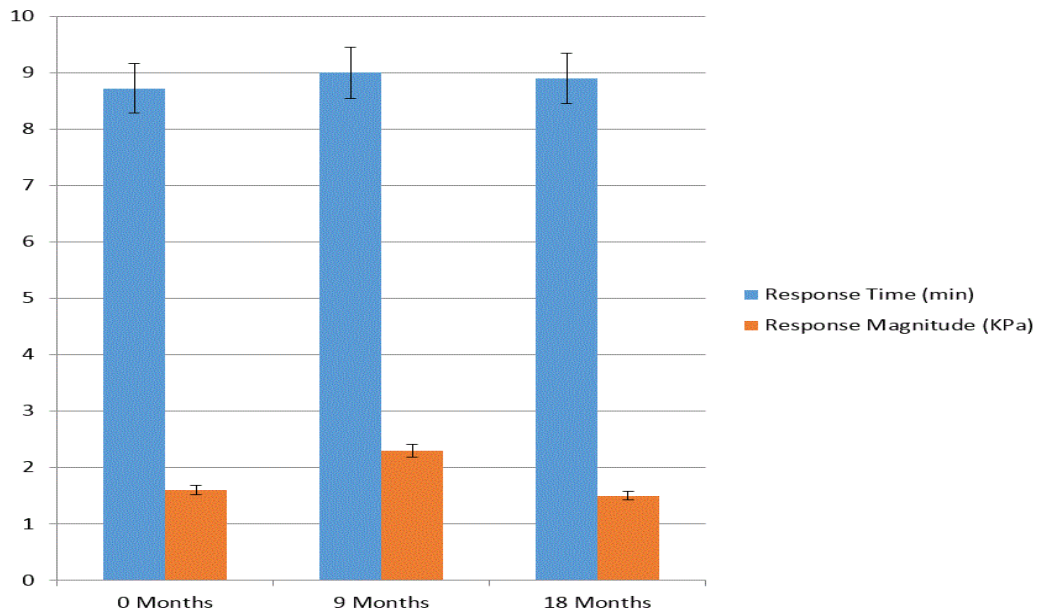


Figure 1.10 : A comparison of the response stability

b) Transportation Tests

The hydrogel samples used in this project were all of the same composition. As discussed in Reference 12, the composition was designed so that the hydrogel swells at low pH. The composition used in this project was designed to have a high sensitivity, and therefore has a higher concentration of DMA than compositions used in other studies [12]. The experiment for the transportation test was designed to determine the effect of response time and magnitude on chemomechanical

sensors after experiencing vibrations and exposure to uncontrolled temperatures. The simulated conditions provided evidence that the sensor could be used for further experimentation.

The sensor data gathered from the simulated transportation experiment show that the hydrogel maintains a response to changes in environmental stimuli after transportation, though changes do occur. The data from the control experiment demonstrate a lower magnitude response, 6 KPa compared to 19 KPa

after the transportation test, and a longer response time, 75 hours compared to 35 hours. When the hydrogel monolith is synthesized, there are differences in the optical properties across the monolith. The synthesized monolithic hydrogel was not homogenous, and the cross-link density of the hydrogel decreased after simulated transportation. Variation in UV intensity during photocross-linking may also have had an effect. While the two experiments differ in their results, the data demonstrate that the hydrogel maintains its response to changes in environmental stimuli.

c) Operational Stability

There are several factors that may influence the response time and magnitude of a hydrogel sample.

The data gathered during the four experiments demonstrate that the hydrogel has the ability to respond to continuous cycles. The magnitude and time of the responses during each of the tests varied slightly from test to test, but the group of tests shows that the hydrogel will maintain a measurable response to repeated testing. The magnitude and time of the response for the last 20 cycles of the 100 cycles test began to decrease. In order to determine if this was a loss of mechanical properties, a second test was performed on the same hydrogel sample used in that test. The hydrogel was tested in a different sensor for an additional series of cycles to determine the response of the hydrogel after that time. The response time and magnitude remained constant through the follow-up test. The data gathered in the second experiment have helped determine that the decrease in the response was due to a problem with the sensor rather than a loss of response due to the swelling and deswelling behavior of the hydrogel.

V. CONCLUSIONS

The experiments performed in this project were designed to determine if a hydrogel sample could be stored for an extended period of time and to determine if a hydrogel sample could be tested continuously. Samples taken from a hydrogel monolith were tested immediately after synthesis and after 9 and 18 months of storage at ambient conditions. The hydrogel responded in the same manner for all three of the tests.

The experimental results obtained in this project demonstrate that hydrogels can be synthesized, dried, and then rehydrated after a period of time without losing their ability to respond to environmental stimuli. The hydrogel samples were also tested continuously through repeated cycles to determine the effects of the hydrogel after prolonged testing. The hydrogel responded with a similar magnitude and response time throughout the continuous testing with no significant decrease in sensitivity. The results of these tests demonstrate that hydrogels can be used after being stored for an

extended period of time, can withstand the stresses of shipping and can be used in continuous cycle testing.

REFERENCES RÉFÉRENCES REFERENCIAS

1. S. K. De, N. R. Aluru, B. Johnson, W. C. Crone, D. J. Beebe, J. Moore, Equilibrium swelling and kinetics of pH-responsive hydrogels: models, experiments and simulations, *Journal of Microelectromechanical Systems* 11 (2002) 544-555.
2. P. W. Bienes, I. Klosterkamp, B. Menges, U. Jonas, W. Knoll, Responsive thin hydrogel layers from photo-cross-linkable poly (N-isopropylacrylamide) terpolymers, *Langmuir* 23 (2007) 2231-2238.
3. M. Liu, T. Guo, Preparation and swelling properties of crosslinked sodium polyacrylate, *Journal of Applied Polymer Science* 82 (2001) 1515-1520.
4. D. Kuckling, J. Hoffman, M. Plotner, D. Ferse, K. Kretschmer, H. P. Adler, K. Arndt, R. Reichelt, Photo cross-linkable poly(N-isopropylacrylamide) copolymers III: micro-fabricated temperature responsive hydrogels, *Polymer* 44 (2003) 4455-4462.
5. J. Shin, P. V. Braun, W. Lee, Fast responsive photonic crystal pH sensor based on template photo-polymerized hydrogel inverse opal, *Sensors and Actuators B: Chemical* 150 (2010) 183-190.
6. T. Iwata, K. Suzuki, N. Amaya, H. Higuchi, H. Masunaga, S. Sasaki, H. Kikuchi, Control of cross-linking polymerization kinetics and polymer aggregated structure in polymer-stabilized liquid crystalline blue phases, *Macromolecules* 42 (2009) 2002-2008.
7. I. Y. Galeev, B. Mattiason, Smart polymers and what they could do in biotechnology and medicine, *Trends in Biotechnology* 17 (1999) 335-340.
8. D. L. Kurdikar, N. A. Peppas, Method of determination of initiator efficiency: application to UV polymerizations using 2,2-dimethoxy-2-phenylacetophenone, *Macromolecules* 27 (1994) 733-738.
9. S. Herber, W. Olthius, P. Bergveld, A. van den Berg, Exploitation of a pH-sensitive hydrogel disk for CO₂ detection, *Sensors and Actuators B* 103 (2004) 284-289.
10. S. Herber, J. Bomer, W. Olthius, P. Bergveld, A. van den Berg, A miniaturized carbon dioxide gas sensor based on sensing of pH-sensitive hydrogel swelling with a pressure sensor, *Biomedical Microdevices* 7 (2005) 197-204.
11. R. W. F. ter Steege, S. Herber, W. Olthius, P. Bergveld, A. van den Berg, J. J. Kolkman, Assessment of a new prototype hydrogel CO₂ sensor; comparison with air tonometry, *Journal of Clinical Monitoring and Computing* 21 (2007) 83-90.
12. G. Lin, S. Chang, C. H. Kuo, J. Magda, F. Solzbacher, Free swelling and confined smart

hydrogels for applications in chemomechanical sensors for physiological monitoring, *Sensors and Actuators B: Chemical* 136 (2009) 186-195.

13. Schulz, M. Guenther, G. Gerlach, J. J. Magda, P. Tathireddy, L. Rieth, F. Solzbacher, In-vitro investigations of a pH- and ionic-strength-responsive polyelectrolyte hydrogel using a piezoresistive microsensor, *Smart Struct Mater Nondestruct Eval Health Monitor Diagn* 7827 (2009) 1-16.
14. G. Gerlach, M. Guenther, J. Sorber, G. Suchanek, Chemical and pH sensors based on the swelling behavior of hydrogels, *Sensors and Actuators B* 111 (2005) 555-561.





GLOBAL JOURNAL OF SCIENCE FRONTIER RESEARCH: B
CHEMISTRY

Volume 14 Issue 6 Version 1.0 Year 2014

Type : Double Blind Peer Reviewed International Research Journal

Publisher: Global Journals Inc. (USA)

Online ISSN: 2249-4626 & Print ISSN: 0975-5896

Novel Aspects of Domino Reaction of Indoles with Homo-Phthalaldehyde and Tere-Phthalaldehyde

By Mardia T. El Sayed, Khadiga M. Ahmed, Kazem Mahmoud

& Andreas Hilgeroth

National Research Centre, Egypt

Abstract- In the present work domino reaction of indole with homophthalaldehyde (1) have been investigated for the first time. The reaction have been done in presence of glacial acetic acid as catalyst and solvent afford the novel un probable mixture of two isomers A and B of benzo[7]anulene (2) that couldn't be divided accompany with the formation of the predictable tetraindole (3) in a yield of 46 to 38 % respectively. Terephthalaldehyde (4) condensed with indoles in glacial acetic acid in a molar ratio (1:4) affording compounds $5_{a,b}$ in a high yield of 93 - 95 % after a short time of stirring at room temperature. Compounds $5_{a,b}$ can act as nucleophile due to the unoccupied two positions of the four indole rings. Accordingly we now present for the first time a expedient method for the synthesis of the novel extensive ring systems 6 and (7_{a-f}) via condensation reaction of compound 5_a with aryl or heteroaryl substituted aldehydes in a molar ratio (1:2).

GJSFR-B Classification : FOR Code: 030601p



Strictly as per the compliance and regulations of :



© 2014. Mardia T. El Sayed, Khadiga M. Ahmed, Kazem Mahmoud & Andreas Hilgeroth. This is a research/review paper, distributed under the terms of the Creative Commons Attribution-Noncommercial 3.0 Unported License (<http://creativecommons.org/licenses/by-nc/3.0/>), permitting all non commercial use, distribution, and reproduction in any medium, provided the original work is properly cited.

Novel Aspects of Domino Reaction of Indoles with Homo-Phthalaldehyde and Tere-Phthalaldehyde

Mardia T. El Sayed ^α, Khadiga M. Ahmed ^σ, Kazem Mahmoud ^ρ & Andreas Hilgeroth ^ω

Abstract- In the present work domino reaction of indole with homophthalaldehyde (1) have been investigated for the first time. The reaction have been done in presence of glacial acetic acid as catalyst and solvent afford the novel unprobable mixture of two isomers A and B of benzo[7]anulene (2) that couldn't be divided accompany with the formation of the predictable tetraindole (3) in a yield of 46 to 38 % respectively. Terephthalaldehyde (4) condensed with indoles in glacial acetic acid in a molar ratio (1:4) affording compounds 5_{a,b} in a high yield of 93 - 95 % after a short time of stirring at room temperature. Compounds 5_{a,b} can act as nucleophile due to the unoccupied two positions of the four indole rings. Accordingly we now present for the first time a expedient method for the synthesis of the novel extensive ring systems 6 and (7_{a-t}) via condensation reaction of compound 5_a with aryl or heteroaryl substituted aldehydes in a molar ratio (1:2).

I. INTRODUCTION

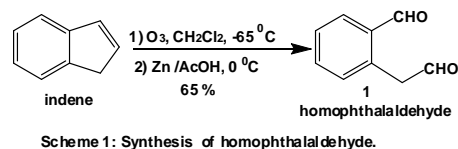
A straightforward and direct method for the electrophilic substitution reaction of indole involves the condensation reaction with aliphatic or aromatic aldehydes. Typically these reactions arise in presence of several types of catalysts for instance protic¹⁻⁴ or Lewis acids⁵⁻⁹ or ionic liquids.¹⁰ The electron rich indole nucleus shows an superior reactivity in the direction of carbon electrophiles that commonly results in the formation of three substituted indole derivatives.¹¹ The 3-position of the indole ring is the favourite site for the electrophilic substitution reactions. 3-Alkyl or 3-acyl indoles are versatile intermediates for the synthesis of a extensive series of indole derivatives possessed pharmaceutical significance.¹²

II. RESULT AND DISCUSSION

a) Synthesis of Homophthalaldehyde

Homophthalaldehyde is of significant concern as a precursor of isoquinoline and its derivatives.¹³⁻¹⁷ Homophthalaldehyde (1) is not commercially accessible so that we were synthesized it via an ozonolysis of

indene in dry dichloromethane at - 65 °C followed by reduction with zinc in acetic acid at 0 °C affording the homophthalaldehyde after an azeotropic distillation to remove the water,¹⁸ (Scheme 1).



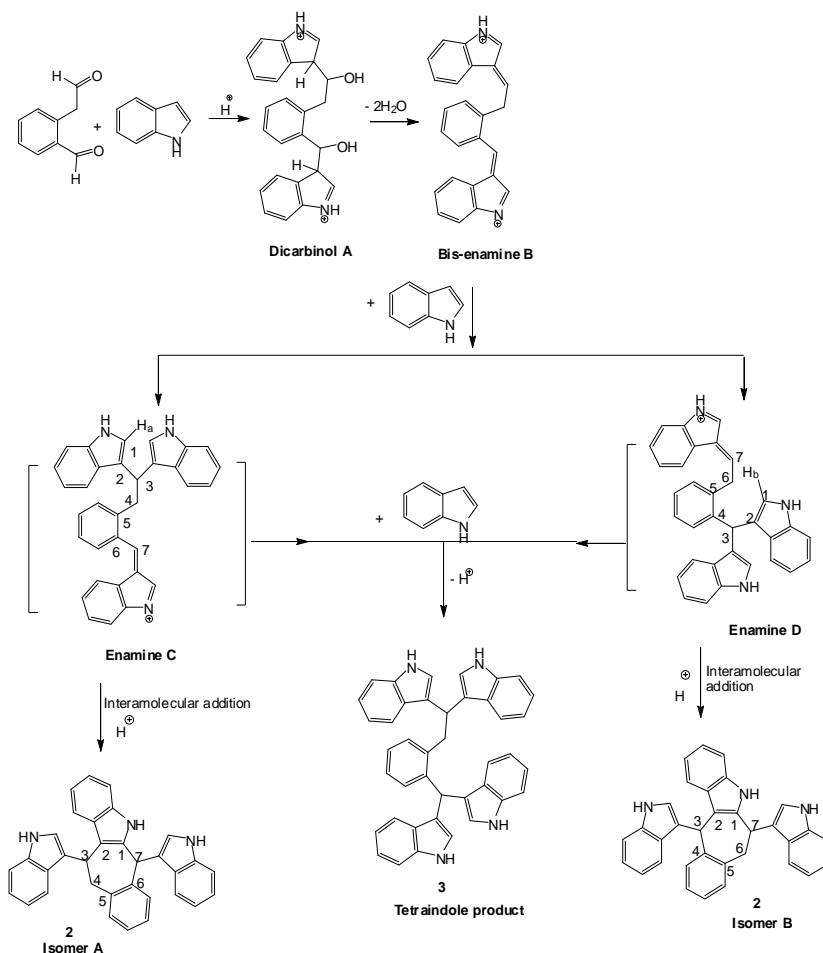
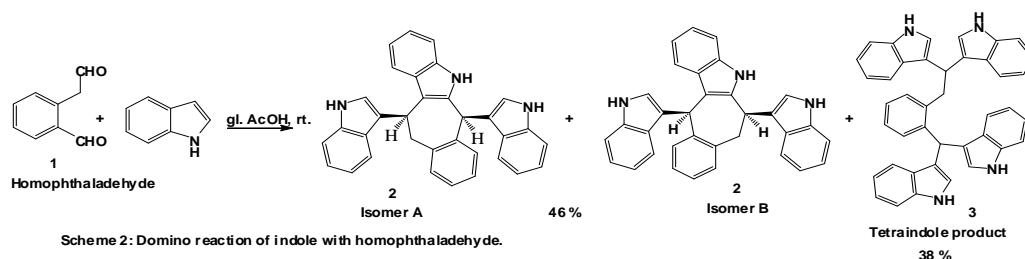
After an azeotropic distillation the formed dialdehyde was used straightforwardly in the condensation reaction with indole in acetic acid at room temperature acquiescent a novel benzo[7]annulene derivatives of type 2 in a average yield of 46 % and the tetraindole product 3 in 38 % yield. Both products 2 and 3 are novel compounds which have not reported in the literature.

Compound 2 was set up to be a mixture consists of two isomers A and B, where its ¹H-NMR spectrum showed two signals multiplets for the two protons at C₃ of both isomer A and B at δ = 4.98 ppm and 5.71 ppm values, and two signal multiplets for the two protons at C₇ of both isomers A and B at δ = 5.86 and 6.03 ppm. Also the CH₂ group at position 4 in isomer A and at position 6 in isomer B gives each one multiple signal at 2.85 - 2.89 ppm and 3.94 - 4.03 ppm values. These ¹H-NMR data give strong suggestion that we have a mixture of both isomers A and B. From the ¹H-NMR spectra and referring to the successful single crystal X-ray crystallography of the triindole product that has synthesized and established in our previous work.¹⁹ In which confirmed that the presence of two different signals for the two protons of C₃ and C₇ in every isomer of compound 2, pointed to that we have cis-forms for both isomers A and B, (Scheme 1).

Author ^α ^ρ ^ω: Institute of Pharmacy, Martin-Luther University, Research Group of Drug Development and Analysis, Wolfgang-Langenbeck-Straße Halle, Saale, Germany. e-mail: mardia_elsayed2009@yahoo.co

Author ^α: Applied Organic Chemistry Department, National Research Centre, Cairo, Egypt.

Author ^σ: Natural Compounds Laboratory, National Research Centre, Cairo Egypt.



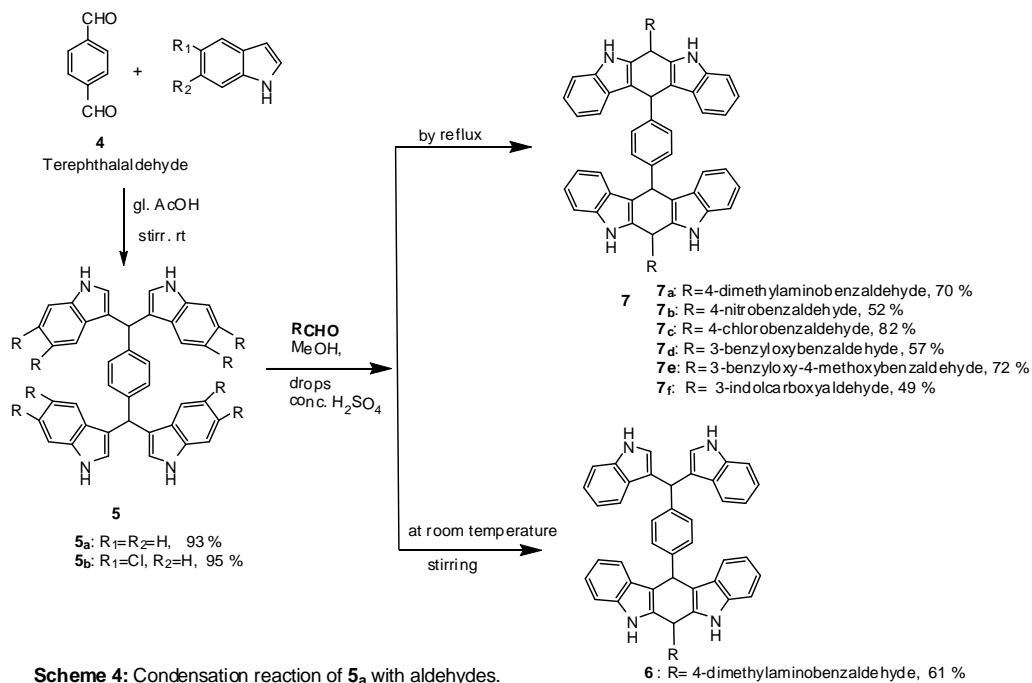
The mechanism of formation of both isomers A and B of triindole (2) accompanied with tetraindole (3) can be explained by the mechanism showed in (Scheme 3). Indole condensed with homophthalaldehyde in acid medium formed the dicarbinol A which underwent dehydration via an elimination of two molecules of water to give the bisenamine B. This bisenamine B reacted with the third indole to give the mono enamine C or D. If the intramolecular addition takes place via α -indole C-H_a in enamine C, the formed triindole (2) was isomer A. And if the intramolecular addition with α -indole C-H_b in enamine D yielded the triindole isomer B. A successful addition of the fourth indole to either enamine C or enamine D tends to the formation of the tetraindole

product 3. The α -electrophilic attacks in the indole units leading to cyclization have been reported in several indole reactions yielding indole alkaloids.^{20,21}

b) Reaction with Terephthalaldehyde

Indolo-carbazoles have been reported as a primary compound for the synthesis of various drugs and possess important biological, pharmacological, and medicinal activities.²²⁻²⁴ Indolo-carbazoles are associated with anticancer, antimicrobial and antifungal activities. In most of these belongings biological activity is simultaneous with indolo-carbazoles contain heteroatom. The biological activity depends on the interaction potential with DNA.^{25, 26} The electrophilic substitution reactions of indoles with terephthalaldehyde

have been reported in the literature as a possible way for the synthesis of supramolecular compounds containing bis-indolylmethane (BIMs), namely 3,3',3'',3'''-tetraindolyl(terphthalalyl)dime-thane (**5_a**).²⁷ This reaction has been done in presence of several catalysts such as iodine and N-bromosuccinimide (NBS)^{28,29} affording



Scheme 4: Condensation reaction of **5_a** with aldehydes.

Compounds **5_{a,b}** can act as nucleophile due to the vacant two positions of the four indole rings, hence we now present a convenient method for the synthesis of the novel extended ring systems (**7_{a-i}**) via the condensation reaction of compound **5_a** with aryl or heteroaryl substituted aldehydes in a molar ratio (1:2), (Scheme 4). The reaction was proficient by letting the compounds react in methanol solution containing drops of conc. H₂SO₄ under reflux. The product was detected by TLC and isolated easily by column chromatography using dichloromethane as an eluent. However, when the reaction was carried out at room temperature under stirring for long time, the main product which was separated and identified was compound **6** by using p-dimethylaminobenzaldehyde.

Compound **6** can be considered as an intermediate product for the formation of the compound **7_a**. A modified synthesis for the novel extended ring system indolo-biscarbazoles (**7_{a-i}**) has been done by one step procedure by an acid-catalyzed intermolecular reaction as in the reported belongings of condensation of BIMs and aldehydes to afford the analogous substituted indolo[3,2-*b*]-bis-carbazoles.³³⁻³⁷ The proposed mechanism expected that the successful condensation of the tetraindole **5_a** with the first mole of aldehyde afforded the bisindole monocarbazole as an intermediate **6** which can be isolated from the reaction.

the tetra substituted product in good yields²⁸⁻³². In view of the present work, terephthalaldehyde (**4**) condensed with indoles in glacial acetic acid in a molar ratio (1:4) afford compounds **5_{a,b}** in a high yield of 93-95 % respectively after a short time of stirring at room temperature 2 to 4 hours, (Scheme 4).

This intermediate gave the novel extended ring system indolocarbazoles (**7**) as a final product as a result of the condensation with the second mole of an aldehyde. This suggested mechanism is supported by an isolation of the intermediate **6**, so we can say that the second condensation step with the second mole of aldehyde may need heat energy with the acid catalyst for promotion of the reaction to take place. The ¹H-NMR spectrum of compounds **7_{a-i}** detected the aliphatic hydrogenated protons of dihydroindolo [3,2-*b*]carbazoles as a single signal at δ value of about 4.5 to 5.5 ppm with an integral for four protons and one with an integral for three protons in the case of the compound **6**.

III. CONCLUSION

First domino reaction of indole with homophthalaldehyde and terephthalaldehyde have been investigated. The reaction has been done in presence of glacial acetic acid as catalyst and solvent affording in case of homophthalaldehyde novel and an expected mixture of two isomers of benzo[7]anulene (**2**) that couldn't be separated accompanied with the formation of the expected tetraindole (**3**) in a yield of 46 to 38 % respectively. Terephthalaldehyde (**4**) condensed with indoles in glacial acetic acid in a molar ratio (1:4)

affording compounds **5_{a,b}** in a high yield of 93-95 % followed by condensation with series of aryl aldehydes to synthesis of the novel extended ring systems **6** and **7_{a-f}** in a molar ratio (1:2).

IV. EXPERIMENTAL

The melting points were measured on a Boetius-Mikroheiztisch the company "VEB weighing. Rapido Radebeul / VEB NAGEMA" measured and are uncorrected. TLC for the analyzes were with aluminium foil fluorescent indicator from Merck KGaA (silica gel 60 F254, layer thickness 0.2 mm). R_f -values (run level relative to the solvent front). The separations were with column chromatography at atmospheric pressure on silica gel 60 (Grain size from 0.063 to 0.200 mm) from Merck KGaA. NMR spectra were recorded on a "Gemini 2000" (400/100 MHz). The ATR spectra were recorded on a FT-IR spectrometer "IFS 28" by "Bruker. The ESI mass spectra were recorded on a "Finnigan LCQ Classic". The EI mass spectra were recorded on an "Intel 402".

a) Procedure for the preparation of Homophthalaldehyde (1)

Ozonolysis of indene: freshly distilled indene (10 ml, 9.8 mg, 85 mmol) was added to dry dichloromethane (200 ml, distilled from P_2O_5). The solution was cooled down to $-65\text{ }^\circ\text{C}$, and ozone (about 3 % in oxygen, flow rate 11/min.) was bubbled through the solution for 10 minutes. The resulting blue solution was flushed with nitrogen until the blue colour disappeared for about 10 minutes, and then zinc (4.0 mg) and acetic acid (20 ml) were added. The solution was allowed to warm to $0\text{ }^\circ\text{C}$ under stirring. Four similar portions of zinc in acetic acid were added over the next 2 and 1/2 h. The resulting mixture was then filtered, the filtrate washed with aqueous 2 N sodium carbonate solution (50 ml), water (3 x 50 ml), and dried over sodium sulphate. Evaporation of the solvent under reduced pressure gave pale yellow oil. Dry benzene (100 ml) was added and the mixture was heated to distil off the benzene. This isotropic distillation was repeated, and the residue was then distilled under reduced pressure with a yield of 65 % b.p. $90 / 0.1\text{ mm}$. The distillation temperature must be kept below $100\text{ }^\circ\text{C}$ otherwise extensive decomposition occurs. Colourless liquid, $C_9H_8O_2$, 148.16 g/mol, EI-MS: (m/z) = 148 [M^+] 6 %, 147 [M^+-H] 4 %, 134 [M^+-CH_2] 6 %, 120 [M^+-CO] 97 %, 119 [M^+-CHO] 100 %, 1H -NMR: (400 MHz, $DMSO-d_6$) δ (ppm) = 4.75 (d, 2H, $J=6.5\text{ Hz}$, CH_2), 7.01 - 7.22 (m, 2H), 7.30 - 7.52 (m, 2H), 9.72 (t, 1H, $J=4.7\text{ Hz}$, CH_2CHO), 10.00 (s, 1H, CHO)

b) Procedure for the preparation of compounds 2 and 3

2 Mmol of the aromatic dialdehyde homophthalaldehyde were added in a round bottom flask containing 5 mL of glacial acetic acid at room temperature. Then 5 mmol of indole were added to the

reaction mixture. The clear light yellow solution was left to stirring overnight, when the solution became dark brown. The product was detected by TLC (100 % CH_2Cl_2). The TLC showed the formation of the two products, compound **2** at high R_f value and compound **3** at low R_f value where the indole was not finished from the reaction mixture. At this point the reaction was worked up by neutralization with a cold solution of 10 % NaOH affording a brown precipitate. Then the mixture was extracted with CH_2Cl_2 three times 200 mL, washed with water for two times 150 mL and brine for two times 150 mL then dried over anhydrous sodium sulphate, filtered and finally concentrated in vacuum. The crude reaction mixture was purified via column chromatography on silica gel eluting with dichloromethane, to remove at first the un reacted indole, and then compound **2** was collected, followed by compound **3**.

c) *Cis-distereomer: 6,10-Di(1H-indol-3-yl)-5,10,11,12-tetra-hydrodibenzo[a,g]azulene[b]ind- -ole (2)*

Puff powder, $C_{33}H_{25}N_3$, 463.57 g/mol, mp: $255 - 257\text{ }^\circ\text{C}$, ESI-MS: (m/z) = 462.14 [M^+-H], EI-MS: (m/z) = 463 [M^+] 4 %, 347 [$M^+-indolyl$] 100 %, 333.9 [$M^+-indolyl-CH_2$] 13 %, 256.6 [$M^+-indolyl-CH_2-Ph$] 3 %, 245 [$indolyl.CH.indolyl$] 9 %, 230 [$indolyl.indolyl$] 15 %, 217 [$indolyl.CH_2.CH.Ph$] 12 %, 130 [$indolyl.CH_2$] 10 %, 117 [$indolyl$] 20 %, 90 [$Ph.CH_2$] 8 %, IR-Spectrum: (ATR, cm^{-1}) = 2922 (CH_2), 3401 (NH), 1H -NMR: (400 MHz, acetone- d_6) δ (ppm) = 2.85 - 2.89 (m, 2H, CH_2), 3.94 - 4.03 (m, 2H, CH_2), 4.98 (s, br., 1H, CH), 5.71 (s, br., 1H, CH), 5.85 - 5.89 (m, 1H, CH), 6.03 (s, br., 1H, CH), 6.25 - 6.32 (m, 2H), 6.22 (s, 1H), 6.68 (s, 1H), 6.85 (t, 2H, $J=9.1\text{ Hz}$), 6.88 - 7.02 (m, 4H), 7.09 - 7.34 (m, 5H), 7.44 - 7.51 (m, 1H), 7.67 (d, 1H, $J=7.1\text{ Hz}$), 7.78 (s, 1H), 10.33 (s, 1H, NH), 10.57 (d, 1H, NH), 10.92 (s, 1H, NH), ^{13}C -NMR: (100 MHz, acetone- d_6) δ (ppm) = 26.32 (CH), 26.34 (CH), 31.47 (CH_2), 32.06 (CH_2), 110.43, 111.17, 111.31, 111.46, 112.73, 116.37, 116.59, 117.34, 117.72, 117.89, 117.97, 118.03, 118.26, 118.49, 119.02, 119.32, 120.23, 120.32, 120.48, 120.69, 123.02, 123.34, 124.77, 125.39, 125.64, 125.90, 126.00, 126.28, 126.33, 126.44, 126.89, 127.73, 128.31, 128.42, 128.89, 131.44, 131.64, 131.89, 134.71, 134.87, 135.13, 135.98, 136.57, 136.73, 138.10, 138.84, 141.51, Elemental analysis: calcd. C, 85.50; H, 5.44; N, 9.06, found C, 85.53, H, 5.42, N, 8.99, R_f -Value: 0.72 (CH_2Cl_2), yield: 427 mg, 46 %.

d) *3,3'-(2-(2,2-di(1H-indol-3-yl)ethyl)phenyl)methylene bis (1H-indole) (3)*

Light brown powder, $C_{41}H_{32}N_4$, 580.72 g/mol, $168 - 172\text{ }^\circ\text{C}$, ESI-MS: (m/z) = 579.08 [M^+-H], IR (ATR, cm^{-1}): 2922 (CH_2), 3407 (NH), 1H -NMR (400 MHz, $DMSO-d_6$) δ (ppm): 3.59 (d, 2H, $J=6.9\text{ Hz}$, CH_2), 4.80 - 4.83 (m, 1H, $CH-CH_2$), 5.71 (s, 1H, CH), 6.13 (s, 2H), 6.47 (s, 2H), 6.72 - 6.77 (m, 4H), 6.89 - 7.19 (m, 8H), 7.22 (d, 4H, $J=7.9\text{ Hz}$), 7.32 (t, 4H, $J=7.7\text{ Hz}$), 10.63 (s,

2H, 2NH), 10.71 (s, 2H, 2NH), $^{13}\text{C-NMR}$: (100 MHz, $\text{DMSO-}d_6$) δ (ppm) = 41.52 (CH_2), 46.00 (CH), 59.01 (CH), 102.00, 105.22, 111.33, 115.02, 116.55, 117.80, 118.03, 118.23, 118.93, 120.44, 122.00, 124.00, 125.50, 126.02, 129.00, 130.00, 132.23, 134.61, 135.02, 138.52, 139.00, 142.00, EA: calcd. C, 84.80; H, 5.55; N, 9.65, found C, 84.87, H, 5.56, N, 9.56, R_f : 0.54 (CH_2Cl_2), yield: 441 mg, 38 %.

e) *General procedure for the preparation of compound 5_{a,b}*

In a flask containing 20 ml glacial acetic acid, (1 mmol, 0.134 gm) of terphthalaldehyde was added under stirring at room temperature. And after all the amounts of the dialdehyde were dissolved, indole (4 mmol, 0.47 gm) or 5-chloroindole (4 mmol, 0.61 gm) was added. Then the reaction mixture was allowed to stirring overnight at room temperature. The reaction solution curved from light yellow to dark pink colour. The product was detected by TLC (100 % CH_2Cl_2) until the reaction was finished. In the case of indole the product was precipitated from the reaction mixture, filtered off, washed with AcOH, and washed with water until AcOH is removed, dried over P_2O_5 to give a pure light pink powder of compound 5_a,^{28,29} in 98 % yield. The case of 5-chloroindole the product precipitated by the addition of 10 ml water and filtered off, washed with water under suction and dried to afford compound 5_b.

f) *1,4-Bis(bis(5-chloro-1H-indol-3-yl)methyl)benzene (5_b)*

Pink powder, $\text{C}_{40}\text{H}_{26}\text{Cl}_4\text{N}_4$ (704.47) g/mol, mp 160 - 163°C, ESI-MS: (m/z) = 705.35 [$\text{M}^+ + \text{H}$], IR (ATR, cm^{-1}) = 1458 (CCl), 3424 (NH), $^1\text{H-NMR}$: (400 MHz, CDCl_3) δ (ppm) = 5.63 (s, 2H, 2CH), 6.49 - 6.50 (m, 4H), 7.05 (dd, 4H, J=1.9, 8.6 Hz), 7.11 (s, 4H), 7.17 (d, 4H, J=7.4 Hz), 7.20 - 7.29 (m, 4H), 7.79 (s, 4H, 4NH), $^{13}\text{C-NMR}$: (100 MHz, CDCl_3) δ (ppm) = 39.67 (2CH), 112.21, 119.15, 119.26, 122.31, 124.97, 125.09, 128.06, 128.71, 135.06, 141.35, EA. calcd. C, 68.20; H, 3.72; Cl, 20.13; N, 7.95, found C, 68.24, H, 3.75, Cl, 20.7, N, 8.00, R_f - Value 0.55 (CH_2Cl_2), yield (669 mg), 95 %.

g) *General procedure for the preparation of compounds 6 and 7_{a-f}*

To a flask containing 50 ml MeOH 1mmol, 0.567 mg of compound 1_a was added under stirring and heating until it completely dissolved. Then 2 mmol of the appropriate aromatic or heterocyclic aldehyde was added to the reaction mixture, and after the aldehyde was dissolved, a few drops of conc. H_2SO_4 were added drop wisely, where the reaction solution became pink colour. Then the reaction mixture was left stirring for about 1h under reflux. The reaction afforded a precipitate and when the reaction was finished, the precipitate was filtered off while the solution was still hot, dried to afford compound 7_{a-f}, which was purified by passing over a column and eluted with 30 %

Et.Ac/hexane. Whereas the monocondensed product 6 was formed by leaving the same reactants in a ratio of 1 mmol, 0.567 mg of compound 5_a and 2 mmol, 0.3 gm of 4-*N,N*-dimethylaminobenzaldehyde under stirring at room temperature for a long time.

h) *4-(8-(4-(Di(1H-indol-3-yl)methyl)phenyl)-1,2,3,8-tetrahydroindolo[2,3-b]carbazol-2-yl)-N,N dimethylaniline (6)*

Light brown powder, $\text{C}_{49}\text{H}_{39}\text{N}_5$, 697.87 g/mol, mp 218 - 220 °C, ESI-MS (m/z): 699.12 [$\text{M}^+ + \text{H}$], 697.09 [$\text{M}^+ - \text{H}$], IR (ATR, cm^{-1}): 1590 ($\text{N}(\text{Me})_2$), 2850, 2922 (CH), 3407 (NH), $^1\text{H-NMR}$: (400 MHz, acetone- d_6) δ (ppm) = 2.80 (s, 3H, CH_3), 2.84 (s, 3H, CH_3), 5.93 (s, 2H, 2CH), 6.18 (s, 1H, CH), 6.85 (s, 4H), 6.91 (t, 4H, J=7.3 Hz), 7.10 (t, 6H, J=7.6 Hz), 7.12 - 7.34 (m, 4H), 7.39 (t, 8H, J=8.6 Hz), 9.96 (s, 2H, 2NH), $^{13}\text{C-NMR}$: (100 MHz, acetone- d_6) δ (ppm): 29.95 (CH_3), 30.05 (CH_3), 30.26 (CH), 40.86 (CH), 40.93 (CH), 111.90, 112.08, 112.24, 114.01, 118.32, 119.24, 120.10, 120.35, 121.96, 123.15, 123.92, 124.48, 125.18, 128.17, 129.21, 131.82, 133.07, 134.17, 137.33, 143.48, EA calcd. C, 84.33; H, 5.63; N, 10.04, found C, 84.24, H, 5.70, N, 10.00, R_f 0.6 (CH_2Cl_2), yield (426 mg), 61 %.

i) *4,4'-(8,8'-(1,4-Phenylene)bis(1,2,3,8-tetrahydroindolo[2,3-b]carbazole-8,2-diyl))bis-(N,N-dimethylaniline (7_a))*

Pink powder, $\text{C}_{58}\text{H}_{48}\text{N}_6$, 829.04 g/mol, mp 140 - 144 °C, ESI-MS: (m/z) = 828.26 [$\text{M}^+ - \text{H}$], IR (ATR, cm^{-1}): 1540 ($\text{N}(\text{Me})_2$), 3377 (NH), $^1\text{H-NMR}$: (400 MHz, acetone- d_6) δ (ppm) = 2.79 (s, 6H, 2 CH_3), 2.98 (s, 6H, 2 CH_3), 5.79 (s, 4H, 4CH), 6.69 (d, 8H, J=8.8 Hz), 6.78 (t, 4H, J=7 Hz), 6.95 (t, 4H, J=6.7 Hz), 7.26 (t, 8H, J=7.3 Hz), 7.62 (d, 4H, J=9 Hz), 9.84 (s, br., 4H, 4NH), $^{13}\text{C-NMR}$: (100 MHz, acetone- d_6) δ (ppm): 26.64 (Me), 39.23 (CH), 40.01 (CH), 111.07, 111.24, 118.39, 118.64, 119.25, 119.50, 121.11, 121.38, 123.48, 123.63, 125.47, 127.31, 128.36, 129.36, 129.41, 131.38, 137.06, 137.21, 142.59, R_f 0.44 (100 % CH_2Cl_2), yield (580 mg), 70 %.

j) *1,4-Bis(2-(4-Nitrophenyl)-1,2,3,8-tetrahydroindolo[2,3-b]carbazol-8-yl)benzene (7_b)*

Yellow powder, $\text{C}_{54}\text{H}_{36}\text{N}_6\text{O}_4$, 832.90 g/mol, mp 260 - 262 °C, ESI-MS (m/z): 832.43 [$\text{M}^+ - \text{H}$], IR (ATR, cm^{-1}): 1310, 1516 (NO_2), 2852, 2921 (CH), 3406 (NH), $^1\text{H-NMR}$ (400 MHz, $\text{DMSO-}d_6$) δ (ppm): 6.02 (s, 4H, 4CH), 6.86 - 6.97 (m, 8H), 7.04 (t, 4H, J=7.5 Hz), 7.27 (d, 4H, J=8 Hz), 7.35 (d, 4H, J=8.3 Hz), 7.59 (d, 4H, J=8.6 Hz), 8.15 (d, 4H, J=8.7 Hz), 10.91 (s, br., 4H, 4NH), $^{13}\text{C-NMR}$: (100 MHz, $\text{DMSO-}d_6$) δ (ppm) = 29.46 (CH), 30.87 (CH), 108.32, 110.33, 111.05, 111.92, 112.06, 112.50, 115.20, 116.14, 117.15, 117.82, 118.34, 118.89, 119.38, 121.02, 121.57, 122.00, 123.89, 124.33, 126.84, 128.50, 129.93, 137.06, 144.22, 146.00, 147.90, EA calcd. C, 77.87; H, 4.36; N, 10.09, found C, 78.00, H, 4.39, N, 10.12, R_f 0.77 (CH_2Cl_2), yield (433 mg), 52 %.

k) 1,4-Bis(2-(4-Chlorophenyl)-1,2,3,8-tetrahydroindolo [2,3-b]carbazol-8-yl)benzene (7_c)

Yellow powder, C₅₄H₃₆Cl₂N₄, 811.80 g/mol, mp >350 °C, ESI-MS: (m/z) = 811.06 [M⁺-H], IR (ATR, cm⁻¹): 2863, 2922 (CH), 3410 (NH), ¹H-NMR: (100 MHz, acetone-d₆) δ (ppm): 5.68 (s, 4H, 4CH), 6.77 (s, 4H), 6.82 (t, 4H, J= 4.1 Hz), 6.86 - 6.91 (m, 4H), 6.95 - 7.11 (m, 4H), 7.14 - 7.25 (m, 2H), 7.27 - 7.30 (m, 4H), 7.39 - 7.46 (m, 2H), 7.62 - 7.73 (m, 4H), 9.92 (s, br., 4H, 4NH), ¹³C-NMR: (100 MHz, acetone-d₆) δ (ppm) = 29.71 (CH), 31.77 (CH), 111.24, 111.99, 114.50, 115.40, 117.34, 118.62, 119.37, 121.11, 121.87, 122.40, 124.39, 125.33, 126.14, 127.55, 128.37, 129.12, 129.92, 130.01, 131.13, 132.50, 134.00, 136.62, 137.21, 137.97, 144.15, EA calcd. C, 79.89, H, 4.47, Cl, 8.73, N, 6.90, found C, 80.02, H, 4.51, Cl, 8.75, N, 6.93, R_f 0.74 (CH₂Cl₂), yield (666 mg), 82 %.

l) 1,4-Bis(2-(3-(benzyloxy)phenyl)-1,2,3,8-tetrahydro - indolo[2,3-b]carbazol-8-yl)benzene (7_d)

Yellow powder, C₆₈H₅₀N₄O₂, 955.15 g/mol, mp >350 °C, ESI-MS (m/z): 954.23 [M⁺-H], IR (ATR, cm⁻¹): 1456 (C-O), 2922 (CH₂), 3414 (NH), ¹H-NMR: (400 MHz, DMSO-d₆) δ (ppm) = 5.05 (s, 4H, 2CH₂), 5.77 (s, 4H, 4CH), 5.95 - 6.08 (m, 4H), 6.43 - 6.77 (m, 8H), 6.82 - 6.85 (m, 4H), 6.92 - 6.95 (m, 6H), 7.03 - 7.09 (m, 4H), 7.11 - 7.24 (m, 8H), 7.34 - 7.41 (m, 4H), 7.51 (s, 1H), 10.68 (s, br., 4H, 4NH), R_f 0.75 (CH₂Cl₂), yield (544 mg), 57 %.

m) 1,4-Bis(2-(3-(benzyloxy)-4-methoxyphenyl)-1,2,3,8-tetrahydroindolo[2,3-b]carbazol-8-yl)benz- ene (7_e)

Yellow powder, C₇₀H₅₄N₄O₄, 1015.20 g/mol, mp 152 - 158 °C, ESI-MS: 1014.25 [M⁺-H], IR(ATR, cm⁻¹): 1453 (C-O), 2922 (CH₂), 3391 (NH), ¹H-NMR (400 MHz, DMSO-d₆) δ (ppm): 3.69 (s, 3H, OMe), 3.94 (s, 3H, OMe), 5.01 (s, 4H, 2CH₂), 5.58 (s, 4H, 4CH), 6.66 (d, 4H, J=8.51 Hz), 6.76 - 6.71 (m, 6H), 6.86 - 6.93 (m, 6H), 6.97 - 7.18 (m, 4H), 7.21 (t, 6H, J=7.2 Hz), 7.26 - 7.38 (m, 4H), 7.41 (d, 4H, J=7.9 Hz), 7.52 (s, 2H), 10.55 (s, 4H, 4NH), ¹³C-NMR (100 MHz, DMSO-d₆) δ (ppm): 48.40 (CH), 55.38 (OMe), 55.53 (OMe), 69.83 (CH₂-O), 109.32, 109.58, 110.79, 111.17, 112.04, 112.57, 114.55, 117.92, 118.38, 119.16, 120.26, 120.64, 122.13, 123.23, 123.89, 124.76, 125.66, 126.44, 127.53, 127.75, 128.07, 128.18, 129.12, 136.42, 136.87, 137.02, 141.81, 147.19, 147.61, 148.14, 148.52, R_f 0.69 (CH₂Cl₂), yield (731 mg), 72 %.

n) 1,4-Bis(2-(1H-indol-3-yl)-1,2,3,8-tetrahydroindolo [2,3-b]carbazol-8-yl)-benzene (7_f)

Light brown powder, C₅₈H₄₀N₆, 820.98 g/mol, mp 115 - 118 °C, ESI-MS: (m/z) = 820.25 [M⁺-H], IR (ATR, cm⁻¹): 2853, 2923 (CH), 3391 (NH), ¹H-NMR (400 MHz, acetone-d₆) δ (ppm): 4.21 (s, 4H, 4CH), 6.94 (t, 8H, J=7.4 Hz), 6.99 (s, 2H), 7.05 (d, 4H, J=7.7 Hz), 7.08 (d, 6H, J=6.9 Hz), 7.35 (d, 4H, J=8.1 Hz), 7.55 (d, 6H, J=8.1 Hz), 9.86 (s, br., 4H, 4NH), 9.96 (s, br., 2H, 2NH),

¹³C-NMR (100 MHz, acetone-d₆) δ (ppm): 30.26 (CH), 111.27, 111.97, 112.02 (3C), 115.83 (2C), 119.16 (3C), 119.36, 119.67 (3C), 121.89 (3C), 123.28, 123.44 (3C), 128.64, 137.87, EA calcd: C, 84.85; H, 4.91; N, 10.24, found C, 84.88, H, 5.01, N, 10.22, R_f 0.76 (CH₂Cl₂), yield (402 mg), 49 %.

REFERENCES RÉFÉRENCES REFERENCIAS

1. Yu, L.; Chen, D.; Li, J.; Wang, P. G. *J. Org. Chem.* 1997, 62, 3575.
2. Karthik, M.; Tripathi, A. K.; Gupta, N. M.; Palanichamy, M.; Murugesan, V. *Catal. Commun.* 2004, 5, 371.
3. Penieres-Carrillo, G.; Garcí'a-Estrada, J. G.; Gutie´rrez-Ramí´reza, J. L.; Alvarez-Toledanob, C. *Green Chem.* 2003, 5, 337.
4. Maiti, A. K.; Bhattacharyya, P. *J. Chem. Res.* 1997, 424.
5. Amoroso, A.; Radice, M.; Segall, A.; Rodero, L.; Hochenfellner, F.; Pizzorno, M. T.; Moretton, J.; Garrido, D.; Gutkind, G. *Pharmazie* 2000, 55, 151 - 152.
6. Segall, A.; Pizzorno, M. T. *Pharmazie* 2000, 55, 766 - 767.
7. Golob, T.; Biberger, C.; Walter, G.; Angerer, E. *Arch. Pharm.* 2000, 333, 305 - 311.
8. Frederich, M.; Jacquier, M.-J.; Thepenier, P.; Mol, P. D.; Tits, M.; Philippe, G.; Delaude, C.; Angenot, L.; Zeches-Hanrot, M. *J. Nat. Prod.* 2002, 65, 1381 - 1386.
9. Fertuck, K. C.; Kumar, S.; Sikka, H. C.; Matthews, J. B.; Zacharewski, T. R., *Toxicol. Lett.* 2001, 121, 167 - 178.
10. (a): Ji, S.-J.; Zhou, M.-F.; Wang, S.-Y.; Loh, T.-P. *Synlett* 2003, 2077 - 2079. (b): Gu, D.-G.; Ji, S.-J.; Jiang, Z.-Q.; Zhou, M.-F.; Loh, T.-P. *Synlett*, 2005, 959 - 962.
11. Raju, B. C.; Rao, J. M., *Indian J. Chem.* 2008, 47B, 623.
12. Sujatha, K.; Perumal, P. T.; Muralidharan, D.; Rajendran, M. *Indian J. Chem.* 2009, 48B, 267.
13. B. K. Blount, *J. Chem. Soc.* 1933, 553.
14. B. K. Blount, R. Robinson, *J. Chem. Soc.* 1933, 555.
15. P. Baumgarten, J. Olshausen, *Chem. Ber.* 1931, 64, 925.
16. L. F. Fieser, M. M. Pechet, *J. Amer. Chem. Soc.* 1946, 68, 2577.
17. J. L. Warnell, R. L. Shriner, *J. Amer. Chem. Soc.*, 1957, 79, 3165.
18. P. J. Garratt and K. Peter C. Vollhardt, *Communications*, 1971, 423 - 424.
19. Mardia T. E., Kazem A. M., Frank. W, Heinemann, N, Sibel S., Nurten A. and Andreas H., *Journal of Heterocyclic Chemistry*, 2013. (accepted)
20. (a): M. Lluí'sa Bennisar, Toma's Roca, Rosa Griera, Marjan Bassa, and Joan Bosch. Generation

- and Intermolecular Reactions of 3-Indolylacyl Radicals, *J. Org. Chem.* 2002, 67, 62686271. (b): Josep Bonjoch, Juan10 Catena, Dolors Terricabras, Joan-Carles Femández, Meritxell López-Canet and Nativitat Valls. Synthesis of enantiopure (2R&3aS, 7aS)-2-ethyloctahydroindol-6-one and its Fischer indolization, *Tetrahedron Asymmetry*, Vol. 8, No. 18. pp. 3143 - 3151. (c): M. Lluisa Bennasar, Bernat Vidal and Joan Bosch, A synthetic route to the alkaloids of the ervatamine group. First total synthesis of (+)-6-oxo-16-episilicine, *Chem. Commun.*, 1996, 2755. (d): Catalina Ferrer and Antonio M. Echavarren, Gold-Catalyzed Intramolecular Reaction of Indoles with Alkynes: Facile Formation of Eight-Membered Rings and an Unexpected Allenylation, *Angew. Chem. Int. Ed.* 2006, 45, 1105 – 1109.
21. Catalina F., Catelijne H. M. Amijs, and Antonio M. Echavarren, Intra- and Intermolecular Reactions of Indoles with Alkynes Catalyzed by Gold, *Chem. Eur. J.* 2007, 13, 1358 – 1373.
 22. Biberger, C.; Walter, G.; Angerer, E., *Arch. Pharm.* 2000, 333, 305 -311.
 23. Frederich, M.; Jacquier, M.-J.; Thepenier, P.; Mol, P. D.; Delaude, C.; Angenot, L.; Zeches-Hanrot, M. *J. Nat. Prod.* 2002, 65, 1381 - 1386.
 24. Butera, J. A.; Antane, S. A.; Hirth, B.;Lennox, J. R.; Sheldon, J. H.; Norton, N. W.; Warga, D.; Argentieri, T. M.; *Bioorg. Med. Chem. Lett.* 2001, 11, 2093 - 2098.
 25. Joseph, B.; Chapellier, V.; Merour, J.-Y.; Leonce, S. *Heterocycles*, 1998, 48, 1423 -1430.
 26. Mo, L. P.; Ma, Z. C.; Zhang, Z. H. *Synth. Commun.* 2005, 35, 1997.
 27. Shun-Jun Ji, Shun-Yi Wang, Yong Zhang and Teck-Peng Loh, *Tetrahedron*, 2004, 60, 2051 - 2055.
 28. Hideko Koshima and Wataru Matsusaka, *J. Heterocyclic Chem.*, 2002, 39, 1089.
 29. Gu, R.; Hameurlaine, A.; Dehaen, W. *Synlett*, 2006, 1535.
 30. Remi and al, *Synthetic Communication*, 2012,42, 2048.
 31. Gorbani-Vaghei et al. *Molecular diversity*, 2010, 14, 87.
 32. Khaksar S. et al. *Journal of Fluorine Chemistry* 2012, 135, 87; Veisi H. et al. *Journal of Heterocyclic Chemistry*, 2010, 47, 1398 etc
 33. Gu, R.; Hameurlaine, A.; Dehaen, W. *J. Org. Chem.* 2007, 72, 7207.
 34. Gu, R.; Van Snick, S.; Robeyns, K.; Van Meervelt, L.; Dehaen, W. *Org. Biomol. Chem* 2009, 7, 380.
 35. Black, D. S.; Ivory, A. J.; Kumar, N. *Tetrahedron* 1995, 51, 11801.
 36. Janosik, T.; Wahlstrom, N.; Bergman, J. *Tetrahedron* 2008, 64, 9159.
 37. Bergman, J.; Janosik, T.; Wahlstrom, N. *In Advances in Heterocyclic Chemistry*; Katritzky, A., Ed. Academic Press New York, 2001; Vol. 80, pp 1 - 71.

This page is intentionally left blank



GLOBAL JOURNAL OF SCIENCE FRONTIER RESEARCH: B
CHEMISTRY

Volume 14 Issue 6 Version 1.0 Year 2014

Type : Double Blind Peer Reviewed International Research Journal

Publisher: Global Journals Inc. (USA)

Online ISSN: 2249-4626 & Print ISSN: 0975-5896

Physical Properties of Polymer Filled with Inorganic (Granite) Filler

By Aseel. A. Kareem

University of Baghdad, Iraq

Abstract- In this study the physical properties such as the thermal conductivity, thermal diffusivity, porosity and density of the epoxy composites were characterized as a function of weight fraction of granite.

According to the test results, addition of granite increases the thermal properties of the composites. This is due to the smaller interfacial thermal barrier at the interface between the particles and the matrix, and the easy pathway among particles, and we can say decrease of apparent porosity and increase in density because of the highest density of granite comparable with density of epoxy.

Keywords: *granite, polymer composites, physical properties of composites.*

GJSFR-B Classification : FOR Code: 030299



Strictly as per the compliance and regulations of :



Physical Properties of Polymer Filled with Inorganic (Granite) Filler

Aseel. A. Kareem

Abstract- In this study the physical properties such as the thermal conductivity, thermal diffusivity, porosity and density of the epoxy composites were characterized as a function of weight fraction of granite.

According to the test results, addition of granite increases the thermal properties of the composites. This is due to the smaller interfacial thermal barrier at the interface between the particles and the matrix, and the easy pathway among particles, and we can say decrease of apparent porosity and increase in density because of the highest density of granite comparable with density of epoxy.

Keywords: granite, polymer composites, physical properties of composites.

I. INTRODUCTION

Polymer composites filled with inorganic filler are of interest for many fields of engineering. There is a constant demand for materials engineers to develop better mechanical, thermal and electrical insulation systems that can operate at higher temperatures and greater electrical stress and that can be made for significantly lower cost and higher efficiency[1]. Epoxy composites have been widely used in both the power industry and the microelectronics industry because of their generally superior electrical, mechanical and thermal properties along with their economical and convenient processability. Polymers have low thermal conductivity compared with metal and many inorganic materials, to resist transfer of heat by conduction[2]. The properties of these epoxy/inorganic filler composites depend on the nature of the inorganic filler such as its chemical and physical composition, size, shape and dispersion in the epoxy matrix etc [3]. The thermal conductivity of composite materials which are represented as a multiphase substance depends upon the thermal conductivity of each phase, the proportion of each phase, and the distribution of the phase [4]. It is well known that the interface in a composite has a significant role in influencing the properties of electrical insulation materials - especially the thermal conductivity[5]. The random nature of the thermal conductivity process brings the temperature gradient and a mean free path into the expression for the thermal flux[6]. It is known that the transport of heat in nonmetals occurs by phonons or lattice vibration. The thermal resistance is caused by various types of phonon

scattering processes: phonon-phonon scattering, boundary scattering and defect or impurity scattering[7]. In order to maximize the thermal conductivity these phonon scattering processes must be minimized. The scattering of phonons in composite materials is mainly due to the interfacial thermal barriers[8].

Thermal conductivity and diffusivity are discussed together because they differ only in that the former is descriptive of equilibrium or steady state conditions and the latter describes non equilibrium or transient conditions. Under steady state conditions, the amount of heat transferred is a function of the temperature difference across the material. For transient conditions, however, the amount of the heat the material can store as internal energy must also be considered [9]. Yet Mehmet dogan study the effect of polymer additives on the physical properties of bitumen based composites the results show decrease in porosity and thermal conductivity with increase in polymer content [10].

II. EXPERIMENTALS

a) Experimental Materials

The polymer used in this work is epoxy which is commercial adhesive grade at room temperature curable araldite Euxit50 resin K (Epoxy) supplied by the Egyptian swiss chemical industrials Co., with formulated amine hardener in ratio 3:1 for curing. The epoxy resin is a liquid with low viscosity and transparent in color, the specific gravity of it at 20 °C is 1.05 g/cm³. Granite powder was obtained from a locally available granite industry. Granite's composition shows feldspars and quartz minerals and the particle size of the granite powder ranged from 1 to 100 micrometers, granite has a density of 2.6 g/cm³.

b) Processing of composite

To prepare the composite samples, a mould of size 150×150×1 mm³ was made from glass. Glass silicon was used for joining frames, and then plastic sheet was placed in the bottom of the mould. The composites were prepared with hand lay-up technique. The epoxy/granite composites were prepared with 5, 10, 15 and 20 wt. % filler content. The epoxies consist of two parts, resin and hardener which need to be mixed in 3:1 volumes to form the epoxy polymer. For preparing composite samples, granite powder was first washed thoroughly with water and then dried at 100 °C for 2-3 h

Author: University of Baghdad. e-mail: aseelalobaedy@yahoo.com

before using it for preparation of composites then a weighted quantity of granite powder was first thoroughly mixed with a measured volume of epoxy resin. Then a half volume of hardener was added and the result mixture was well mixed so as to obtain a uniform. The mixture was poured into the mould. Then it was covered by plastic sheet. The curing time was around 24 hr. at room temperature 23°C. The composite was taken out of the mould in the form of a plate and was cut and machined to produce samples conforming to the thermal conductivity test samples were cut with 85mm of diameter and 1-2 mm of thickness. For thermal test lee,s disc method was used.

III. MESUREMENTS

a) Thermal conductivity

Thermal conductivity is defined as the rate at which heat is transferred by conduction through a unit cross sectional area of material when temperature gradient exists perpendicular to the area. The coefficient of thermal conductivity is expressed as the quantity of heat passes through a unit cube of the substance in a given unit of time when the difference in temperature of the two faces is 1 °C. The quantity of heat flow depends upon the thermal conductivity of the material and upon the distance that the heat must flow. This relationship is expressed as:

$$Q = K/X$$

where Q is the quantity of heat flow, K is the thermal conductivity, X is the distance the heat must flow [11]. Thermal conductivity is also related to the specific heat capacity Cp .This relationship expressed as:

$$\alpha = (k)/(Cp. \rho)$$

where α is thermal diffusivity, k is the thermal conductivity, Cp is the heat capacity and ρ is the density[12].

b) Apparent Porosity

Porosity originates from the voids, which are created within the bulk. These pores are of two kinds; open and closed pores. The open or otherwise known as apparent porosity measures the fraction of void volume to the material volume. The open pores are usually interconnected so that they provide passages through which gases can pass [13]. The following procedure was used in determining the porosity. The samples were kept in the oven at 1100C for 3h to obtain constant weight W1. The samples was then suspended in distilled water and boiled on a hot plate for 30 minutes. After boiling while still in hot water, the water was displaced with cold water, the weight W2 was measured on a digital balance hinged on the tripod stand. The test sample was removed from the water and extra water wiped off from the surface by lightly blotting the sample with wet towel and the weight W3 of the soaked sample suspended in air was measured. The apparent porosity of the sample was determined from the relationship [13].

$$Pa = (W3-W1)/(W3-W2) \times 100\%$$

Where;

Pa = apparent porosity

W1 = Weight of the sample

W2 = Weight in cold water.

W3 = Weight in air

c) Density

The density of the respective samples was determined basically by measuring the mass and the volume by using the beam balance and the measuring cylinder respectively. It is then estimated from the formula given below [14].

$$\text{Density (g/cm}^3\text{)} = (\text{Mass (gm)})/(\text{Volume (c m}^3\text{)})$$

IV. RESULTS AND DISCUSSIONS

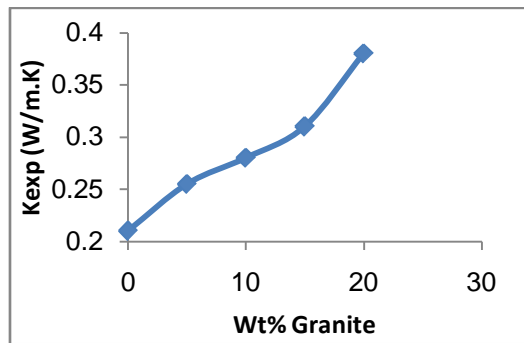


Figure1 : The variation of thermal conductivity Kexp (W/m. K) as a function of granite content

Figure (1) shows that the thermal conductivity increase slightly with increase filler weight fraction .This can be explained because of precipitation of filler particle, which lead to make two layers with more

homogenous in distribution, make homogenous media for flowing heat, which make little defect in the material structure lead to gain in energy, and the interface between the matrix and the reinforcement materials was

making new path way for heat flow this behavior agree with the obtained results in reference[15].

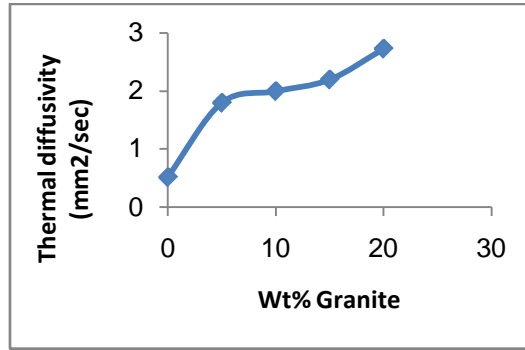


Figure 2 : The variation of thermal diffusivity as a function of granite content

Fig (2) shows that the thermal diffusivity increased with granite content. The increase in granite content cause that the interfacial thermal barriers in composites increase that leads to decrease the phonon

scattering and decrease the thermal resistivity that leads to increase the thermal diffusivity This behavior is in agreement with[16].

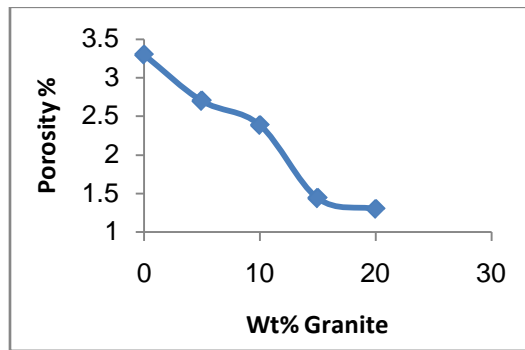


Figure 3 : The variation of apparent porosity as a function of granite content

Voids and air bubbles are a problem in composites. the apparent porosity measures the fraction of void volume to the material volume.

composites, despite measures taken to reduce air entrapment a small amount of air does get entrapped in the structure.

The calculations of porosity give approximate values for void formation during composite preparation. In any case during compression molding of the

That reduce void formation leads to decrease the apparent porosity [14, 17].

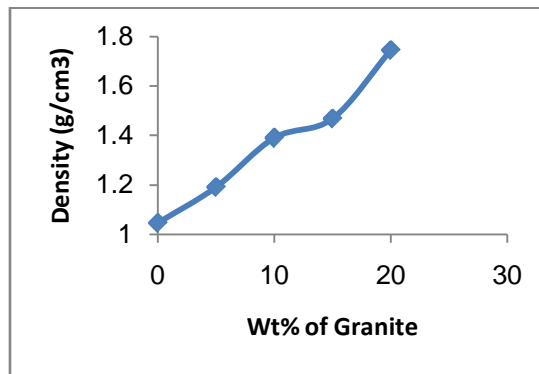


Figure 4 : The variation of density as a function of granite content

Fig (4) shows that the density increase with granite contents this increase in itare normally with the highest density of granite (2.6 gm/cm³) comparable with

Their low density means that they contain fewer atoms per unit volume[17]

V. CONCLUSIONS

1. Thermal conductivity and thermal diffusivity increase with increase of granite weight. This is due to the smaller interfacial thermal barrier at the interface between the particles and the matrix, and the easy pathway among particles.
2. The apparent porosity decrease with increase granite content because of low voids became.
3. The density increase with granite contents this increase in it is normally with the highest density of granite comparable with density of epoxy.

REFERENCES RÉFÉRENCES REFERENCIAS

1. K. Chujo, Editor, Advanced technology and application of polymer Nano-Composites, CMC Press, pp. 1-240, 2001 (in Japanese).
2. W. Gao, Q. Wang and S. Yan Yang "Actapolymericasinica." Vol.1, pp;1-4, 2001.
3. J. Okamoto and H. Ishida. "J. Appl. Poly. Sci" Vol.72, 1999, pp.1689.
4. P. Keblinski and S. R. Phillpot" J. Heat and Mass Transfer" Vol.45, No.4, PP. 855-863, 2002.
5. R.N. Rothon Ed., Particulate-Filled Polymers, Rapra Technology Ltd, Shawbury-Shrewsbury-Shropshire 2003.
6. Berman R. ContempPhys 1993;14,101.
7. Ruth R, Donaldson KY, Hasselman DPH. J Am CeramSoc 1992;75:2887.
8. Lai S-W. Dissertation. Buffalo(NY): StateUniversity of New York at Buffalo;1998.
9. Z. Han, J.W. Wood, H. Herman, C. Zhang and G.C Stevens"Thermal Properties of Composites Filled with Different Fillers" IEEE 978-1-4244-2092-2008.
10. Mehmet doğan"Effect of polymer additives on the physical properties of bitumen based composites "a thesis submitted to the graduate school of natural and applied sciences of middle east technical university 2006.
11. Shah V., "Handbook of Plastics Testing Technology", 2 nd. Edition, John Wiley & Sons, Inc, New York, 1998.
12. anada K, Tada Y, Shindo Y.
13. M. F. Ashby, Material Property Charts, Materials Selection and Design, Vol 20, ASM Handbook, ASM International, p 266-280, 1997.
14. W, D. Callister, Jr "Materials Science and Engineering", 511-531, 1997.
15. V.S Aigbodion & S.B. Hassan "Effects of silicon carbide reinforcement on Microstructure and properties of cast Al-Si-Fe/Sic particulate composites, Journal of materials science and Engineering A, 447, 355-360, 2007.
16. R. Nayak a, T. Dora P., A. Satapathy, "A computational and experimental investigation on thermal conductivity of particle reinforced epoxy composites". Computational Materials Science, vol. 48 576-581, 2010.
17. Sanada K, Tada Y, Shindo Y. "Thermal conductivity of polymer composites with close-packed structure of nano and micro fillers". Composites: Part A, 40(6-7):724-730, 2009.
18. V.S. Aigbodion, J. O. Agunsoye, V. Kalu, 1 F. Asuke, S. Ola "Microstructure and Mechanical Properties of Ceramic Composites" Journal of Minerals & Materials Characterization & Engineering, Vol. 9, No.6, pp.527-538, 2010.



PCP Removal by Sulfate Radical and Microwave (SR/MW) from Aqueous Solutions

By Ghorban Asgari, Seyed Ali Sajjadi & Afsane Chavoshani

Gonabad University of Medical Sciences, Iran

Abstract- Pentachlorophenol (PCP) is one of the most pollutants frequently used in fungicides and pesticides. Its toxicity is due to intervention with oxidative phosphorylation. Acute and chronic PCP poisoning are approved in human and other living organisms. Recently, AOPs based on microwave and sulfate radical ($\text{SO}_4^{\cdot-}$) have created many great scientific interests due to its high efficiency in the degradation and mineralization of recalcitrant and/or toxic organic pollutants. So that in this study for removal of PCP from wastewater, microwave/persulfate(MW/SPS) was used. The effects of operational parameters such as pH of solution, the power of microwave radiations and the amount of persulfate concentration were studied. Spectrophotometer and HPLC instruments were used for determining the concentration of PCP. The experimental results showed that the removal of PCP was influenced by many factors, such as the pH value, the amount of persulfate and microwave power. The optimum conditions for the best removal rate were obtained at pH=11, a persulfate concentration of 0.02mol/L and microwave irradiation power of 600W for MW/SPS system at constant PCP concentration. Also, obtained results showed that the removal of PCP by MW/SPS and MW alone were follow first order rate decay kinetics and the rate constants were 0.093 and 0.00066 min^{-1} , respectively.

Keywords: *pentachlorophenol, oxidation process, microwave, persulfate.*

GJSFR-B Classification : *FOR Code: 100505, 039999*



Strictly as per the compliance and regulations of :



PCP Removal by Sulfate Radical and Microwave (SR/MW) from Aqueous Solutions

Ghorban Asgari ^α, Seyed Ali Sajjadi ^σ & Afsane Chavoshani^p

Abstract- Pentachlorophenol (PCP) is one of the most pollutants frequently used in fungicides and pesticides. Its toxicity is due to intervention with oxidative phosphorylation. Acute and chronic PCP poisoning are approved in human and other living organisms. Recently, AOPs based on microwave and sulfate radical (SO₄^{•-}) have created many great scientific interests due to its high efficiency in the degradation and mineralization of recalcitrant and/or toxic organic pollutants. So that in this study for removal of PCP from wastewater, microwave/persulfate(MW/SPS) was used. The effects of operational parameters such as pH of solution, the power of microwave radiations and the amount of persulfate concentration were studied. Spectrophotometer and HPLC instruments were used for determining the concentration of PCP. The experimental results showed that the removal of PCP was influenced by many factors, such as the pH value, the amount of persulfate and microwave power. The optimum conditions for the best removal rate were obtained at pH=11, a persulfate concentration of 0.02mol/L and microwave irradiation power of 600W for MW/SPS system at constant PCP concentration. Also, obtained results showed that the removal of PCP by MW/SPS and MW alone were follow first order rate decay kinetics and the rate constants were 0.093 and 0.00066 min⁻¹, respectively.

The results of MW/SPS application showed that this processe had suitable efficiency for removal of refractory pollutants and COD and also was cleared that persulfate had high oxidation power.

Keywords: pentachlorophenol, oxidation process, microwave, persulfate.

I. INTRODUCTION

Pentachlorophenol (PCP) is one of the most pollutants frequently used in fungicides and pesticides for wood protection. Its toxicity is due to intervention with oxidative phosphorylation. Acute and chronic poisoning may happen by dermal absorption, inhalation or ingestion. Quantitative determination of PCP in urine and serum is useful to detect its professional or subclinical exposure (Zischke, Arthur et al. 1985, Jorens and Schepens 1993). The clinical

Author α: Assistant Professor of Department of Environmental Health Engineering, School of Public Health, Hamadan University of Medical Sciences, Hamadan, Iran.

Author σ: Assistant Professor of Department of Environmental Health Engineering, School of Public Health, Gonabad University of Medical Sciences, Khorasan Razavi, Iran.

Author p: Lecturer Assistant Professor of Department of Environmental Health Engineering, School of Public Health, Gonabad University of Medical Sciences, Khorasan Razavi, Iran.
e-mail: Chavoshani.afsane@yahoo.com

features of acute and chronic PCP poisoning can be classified systematically into effects on the skin, metabolism (fever), the hematopoietic tissue, the respiratory system, the central and peripheral nervous system, the kidney and the gastrointestinal tract-(Warwick Fisher 1990, Jorens and Schepens 1993).

Exposure to PCP has also been associated with aplastic anemia, leukemia, other blood disorders and neurotoxicity(Stehly and Hayton 1990, Fisher 1991). Nowadays, environmental researchers have considered the sustainable methods for refractory contaminants removal. The inability of conventional treatment processes to remove PCP has stimulated the development and investigation of advanced oxidation processes (AOPs) based on the formation of high active oxidizing species such as HO[•] and other free radicals. In the last two decades, studies on chemical oxidation by ozone, H₂O₂/UV, Fenton's reaction, photo-Fenton process ,ultrasonic irradiation and TiO₂-mediated heterogeneous photocatalysis suggested the effectiveness of AOPs for phenolic compounds removal(Olmez-Hanci, Arslan-Alaton et al. 2013). Recently, AOPs based on microwave and sulfate radical (SO₄^{•-}) have created great scientific interest due to its high efficiency in the degradation and mineralization of recalcitrant and/or toxic organic pollutants(Liang, Huang et al. 2008, Yang, Wang et al. 2009). Now days, microwave assisted Process has been developed as green chemistry, it is able to reduce or eliminate negative environmental impacts(Anastas and Warner 2000). The use of this system involves the reduction of waste products, non-toxic components, and improved efficiency(Tellez, Alquisira et al. 2011). So that in this study for removal of PCP from Synthetic wastewaters, MW/SPS was used.

II. MATERIALS AND EXPERIMENTAL METHODS

Sodium salt PCP, which is the sodium salt of PCP (C₆C₁₅ONa) purchased from Aldrich (its purity was 98%) and was used without further purification. The characteristics of the PCP included of boiling point: 309-310C⁰, mass molar: 288.32g/mol(Fig.1).

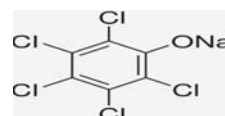


Figure 1 : Chemical structure of PCP

Under atmospheric pressure, all of the experiments were performed and triplicated in modified domestic microwave oven (2450MHz, M2330 DN, SAMSUNG Co, and output power of 100 to 850 W) (Figure2). Detail modifications of MW were presented as follows: drilled a hole in the upper oven wall and then attached an aluminum tube of the same diameter to the hole then equipped with cooling system and a glass reactor with 500 mL volume. Then Samples were taken at suitable time intervals (10 min) from the reaction reactor with a 10 mL syringe and pipetted in to glass vials. Besides, a Thermometer GENWAY Medal 2003 was utilized to detect variation of solution temperature during degradation process. The leakage of MW oven is measured at 20 cm distance from the aperture.

The PCP solution (100,200,300,400, 500, 750, 1000mg/l) prepared by dissolving PCP in NaOH solution to increase its dissolution solution and adding SPS powders (0.01, 0.02, 0.03, 0.04, 0.05 mol/l) and with adjusted pH (3,7and 11) were put into a reactor. The degradation rate of PCP was calculated according to the following equation:

$$\mu = \frac{C_0 - C_t}{C_0} \times 100 \quad (2)$$

Where:

C_t is the concentration of the PCP after MW irradiation;
 C_0 is the concentration of the PCP before MW irradiation.
 PCP was oxidized by the following methods:

- Microwave irradiation method (MW)
- Microwave/persulfate method (MW/SPS)

After setting interval time for degradation, samples were drawn for the analysis. Concentration changes of PCP were determined using spectrophotometer according to (APHA, 2005). In the end for identification of oxidation intermediates HPLC spectra and COD methods were used. The measurement with modified HPLC (Part Number.WATO54275 with dimension of 4.6 mm×250 mm and column of symmetry C18-50 μ m) method was performed with an acetonitrile/water 60:40 (v/v) as mobile phase at a flow rate of 1mL/min and detection wavelengths of UV was 254 nm. Amount of injected samples was 10 μ l at 25C^o, pH=7 and time of 7minutes. COD was determined using potassium dichromate solution as oxidizer in a strong acid medium, then by titration step using ferrous ammonium sulfate as the reducing agent and Ferroin as the indicator(Hong, Yuan et al. 2012).

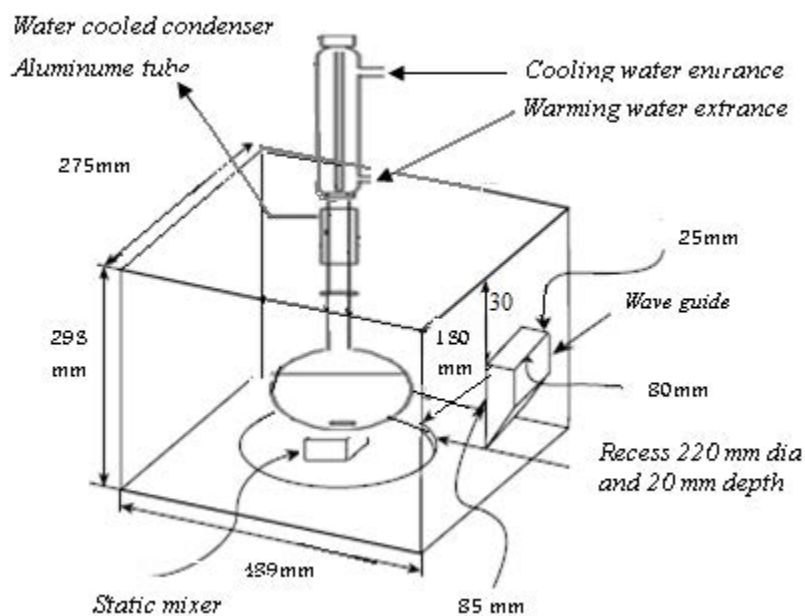


Figure 2 : schematic diagram of modified microwave system

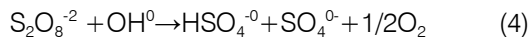
III. RESULTS AND DISCUSSION

a) Effect of pH

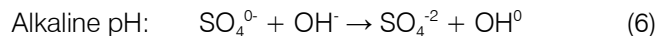
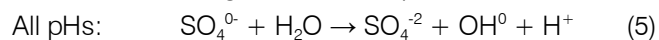
Degradation of PCP by MW/SPS system in a broad pH range, from acidic to alkaline conditions, was initially studied (Fig3). In our study the values of k in pH= 3,7and 11 was 54%, 64% and 67% respectively. The observed degradation rate was highest at pH 11.

The Phenomena of PCP removal are attributed to the ability of MW to initiate sulfate and hydroxyl radical formation at high pH. These radicals at extreme alkaline pH have an higher oxidation potential than acidic conditions .The effect of basicity on persulfate reactivity was discussed by Furman et al(Furman, Teel et al. 2010) and the persulfate can be activated to initiate

sulfate radical at high pH, under the effect of hydroxyl radical (Eq. 4)(Ocampo 2009).



In general and according to experimental conditions following reactions are performed:



Both $\text{SO}_4^{\cdot-}$ and OH^0 are possibility responsible for degradation of organic contaminants and other radicals may produce depending on pH conditions. other studies showed that in pH=3-10, amount of hydroxyl radical is more than sulfate radical ,But in pH>11 amount of sulfate radical is more than hydroxyl(Liang, Wang et al. 2007, Neppolian, Doronila et

al. 2010). The difference between our work and previous studies could partly attribute to pH>10. It was also possible that substrates with distinct physico-chemical characterization could show different degradation behaviors in alkaline SPS system. Furthermore, Abu Amr et al reported that a high pH (11) is favored in the removal of Phenol from wastewater using persulfate oxidation(Abu Amr, Aziz et al. 2013). The most of results showed organic removal efficiencies were highly depended on pH values and the efficiencies were dropped sharply with decreasing pH values. For higher pH values (above 11), the efficiencies of removal were relatively high. The complex pH effect may be associated with the fact that the total radical concentration and fractions of the different radicals were varied with pH changes (Gao, Gao et al. 2012).

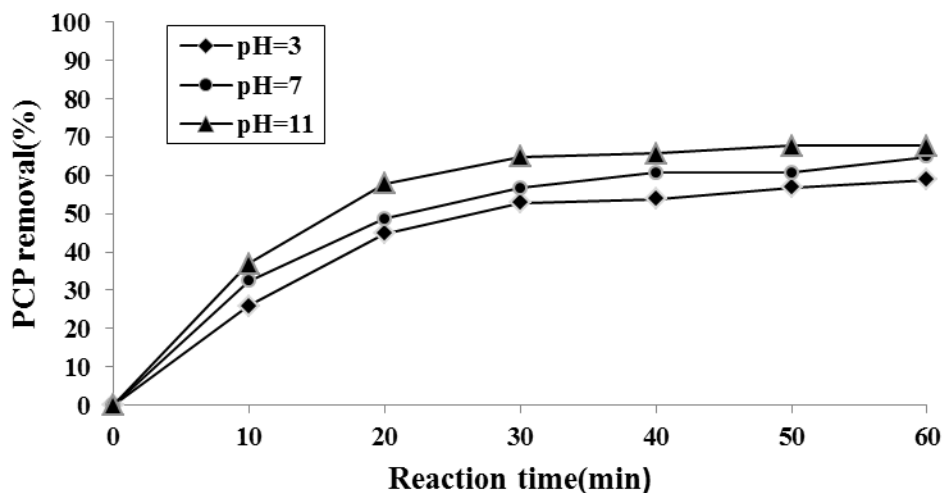
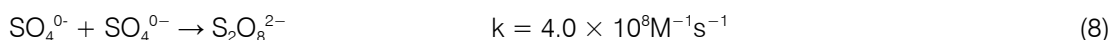
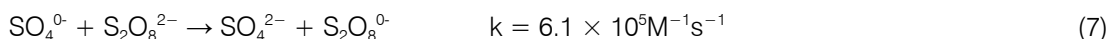


Figure 3 : Effect of pH on PCP removal ($C_0=100\text{mg/L}$, $\text{SPS}=0.01\text{mol/l}$, $E=600\text{W}$)

b) Effect of persulfate concentration

The effect of the initial persulfate concentration on PCP (100 mg/L) removals was examined at five concentrations of persulfate(0.01,0.02,0.03,0.04,0.05 mol/l) and at 600W. From Fig. 4 it is observed that PCP removal rates increased with increasing persulfate concentration (0.01 to 0.02mol/l). PCP removal was complete after 60 min of reaction. But when increasing the initial persulfate concentration from 0.02 to 0.05

mol/l under MW reaction conditions, increase of persulfate did not effect on enhance PCP degradation. PCP degradation rate almost was decreased 45% when the initial persulfate concentration was increased from 0.02mol/l to 0.05mol/l. An extremely high initial persulfate concentration generated a higher amount of $\text{SO}_4^{\cdot-}$ that may reduce PCP oxidation according to the following equations(Olmez-Hanci, Arslan-Alaton et al. 2013):



According to Eqs. (7) and (8), it can be found that condition of extra SPS has a negative effect on $\text{SO}_4^{\cdot-}$ production, because it changes $\text{SO}_4^{\cdot-}$ radicals trend to anions of SO_4^{2-} and $\text{S}_2\text{O}_8^{\cdot-}$. Therefore removal efficiency of organic compounds is decreased(Liang, Wang et al. 2007). The decrease in pH values to ≤ 2.5

during examinations ,even by using buffer phosphate, are a consequence of the sulfate radicals formation and their accumulation(Olmez-Hanci, Arslan-Alaton et al. 2013). Also, other researchers confirm these results(Shih, Putra et al. 2012).

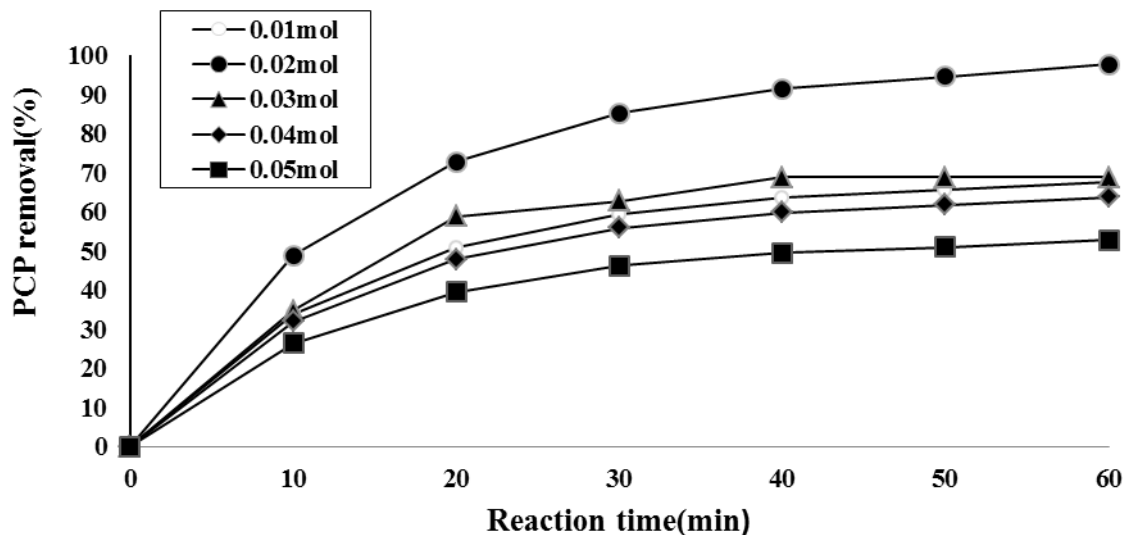


Figure 4 : Effect of SPS dose on PCP removal ($C_0=100\text{mg/L}$, $\text{pH}=11$, $E=600\text{W}$)

c) Effect of different microwave energy on decomposition of PCP

The test results shown in Fig. 5 indicated that degradation rate of PCP gradually increased with increasing energy intensity (180,450,600W with optimal temperatures 80, 100, and 105C⁰ respectively); whereas the degradation rate did not changed for higher power (>600 W). So the microwave irradiation of 600W was chosen throughout the experiments. According other studies with increasing energy, amount of final temperature (T_f) was increased(Costa, Santos et al. 2009). These results revealed that persulfate could be

converted to $\text{SO}_4^{\cdot-}$ radicals by MW energy resulting in a considerable enhancement in the reaction rates(Nuechter, Mueller et al. 2003). It was noted that the organic compounds removal by MW/SPS system was higher than conventional heat/SPS (CH/SPS) - system. This effects has been attributed to "specific" or "non-thermal" microwave effects(Tellez, Alquisira et al. 2011) and existence of hot spots. It seems that it be the more possible cause of the reaction rate enhancement observed in works under microwave irradiation. However, it is necessary to more study in this field(Costa, Santos et al. 2009, Hong, Yuan et al. 2012).

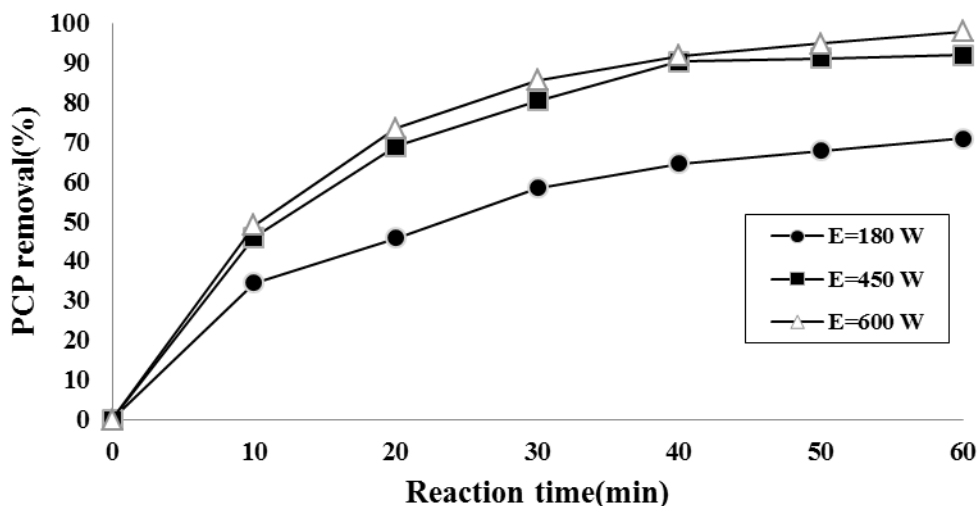


Figure 5 : Effect of energy on PCP removal ($C_0=100\text{mg/L}$, $\text{pH}=11$, $\text{SPS}=0.02\text{mol/L}$, $E=180,450,600\text{W}$)

d) *Effect of PCP concentration*

High PCP concentrations were subjected to MW/SPS. In this study effect of PCP concentration (100, 200, 300, 400, 500, 750 and 1000mg/l) was studied by the MW/SPS system under microwave power of 600 W (Fig. 6). In this study the values of PCP removal was between 98% to 90%. Because effect of increasing PCP concentration had an ineligibile role (8%) on efficiency removal and selection of 1000mg/l PCP wasn't economic, therefore 100mg/l was chosen as optimal concentration. Also, the direct degradation results showed that the removal of PCP was 2% in MW system without SPS after 60 min of MW irradiation. The removal of PCP by MW/SPS and MW alone were follow first order

rate decay kinetics and the rate constants were 0.093 and 0.00066 min⁻¹, respectively. Today it is observed that processes integrated with MW have high efficiency in removal of pollutants such as phenol, aromatic hydrocarbon and PCPs. For example, this process is able to remove 500 to 12000 mg/l of ammonia with efficiencies above 95% (Lin, Yuan et al. 2009). So that, increasing of non polar organic materials cannot decrease process efficiency. Also other Previous studies confirm that microwave process is very effective for removal of heavy metals, COD and color from waste water effluent (Ramon, Valero et al. 2003, Zhang, Li et al. 2007, Yang, Wang et al. 2009).

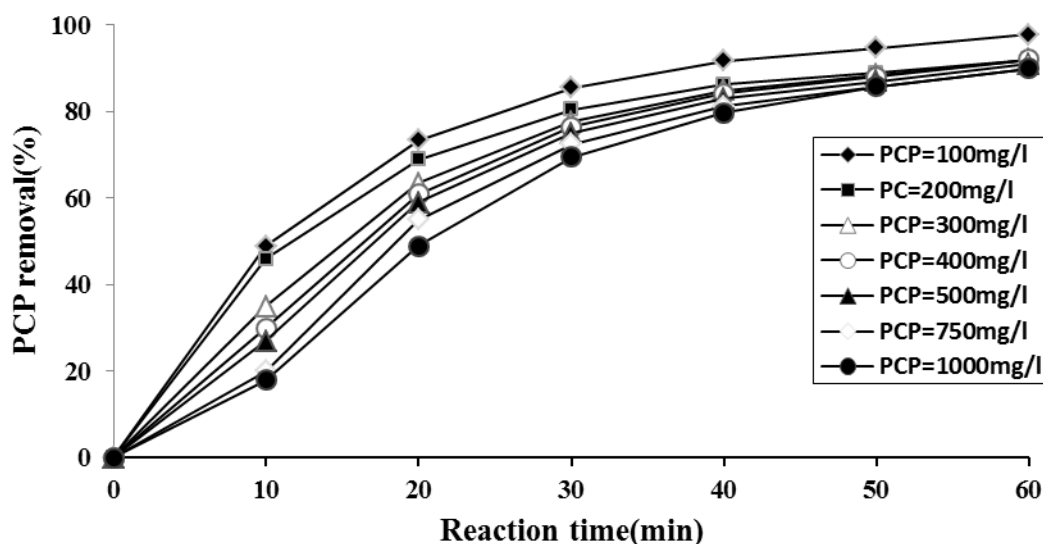


Figure 6 : Effect of PCP concentration (pH=11, SPS=0.02mol/L, E=600W)

e) *Identification of Predominate Radical Species Under Tba Molar Constant*

Table 1 shows that the addition of TBA resulted in slightly decreases (i.e., inhibition) in the PCP degradation rate when compared to without TBA conditions. Inhibition was 15% at pH 11. Radical inhibition experiments were conducted to identify the main radical oxidant ($\text{SO}_4^{\cdot-}$ vs. OH^\cdot) under 0.04M of TBA by observing the differences in radical reactivities (i.e., radical scavengers. This method has been successfully employed to distinguish $\text{SO}_4^{\cdot-}$ vs. OH^\cdot activity in an activated persulfate system (Anipsitakis, Dionysiou et al. 2006). When comparing k in the presence of alcohol scavengers to those observed without alcohols, the decreases of k due to the addition of the alcohol (% change in $k = ((k \text{ (with alcohol)} / k \text{ (without alcohol)}) - 1) \times 100$) were calculated (Liang, Wang et al. 2006). As shown in Table 1 with the addition of TBA the % change in k (i.e., inhibition) at pH 11 and 0.04 mol/l of TBA was between -31 to -46%. However, when the TBA was introduced into the

degradation systems, the degradation rate was only decreased slightly. This result demonstrated $\text{SO}_4^{\cdot-}$ was the dominate active species generated in the MW/SPS system, while OH^\cdot played a minor role in this process for PCP removal. Usually, $\text{SO}_4^{\cdot-}$ is more selective for electron transfer reactions than is OH^\cdot . So, it is seen that the reactivity of $\text{OH}^\cdot/\text{TBA}$ system is near 400–1900-fold greater than that of $\text{SO}_4^{\cdot-}$ system (Liang, Wang et al. 2007).

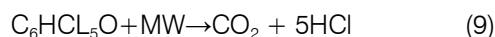
Table 1 : Summary of radical identification experiments

Time (min)	K (min ⁻¹)				% change in K with TBA
	No alcohol	R ²	With TBA	R ²	
10	0.23	97%	0.16	97%	-31
20	0.125		0.059		-32
30	0.058		0.085		-46

f) Comparison of PCP and COD removal

Several mechanisms have been proposed in explaining the organic degradation based AOPs. PCP = 100 mg/L; COD = 344mg/l; pH = 11, S₂O₈²⁻ = 0.02mol/l were analyzed by HPLC and COD method after 0, 10, 20 and 30 min treatment. From Fig 7 it is clear that mainly aromatic intermediates could be detected via HPLC analyses, namely CO₂ and HCL. The reaction degradation can be demonstrated by the products and intermediates shown in the HPLC spectra. COD degradation rate indicated that PCP completely

transformed into CO₂ and HCl immediately (Eq.9). Also, The HPLC spectra and COD results showed a similar trend in mineralization and the lack of toxic intermediates and by products in this process.



In fact, MW/SPS method provides very good results in efficiency of COD removal and reduces the analysis time from 2 h in standard method to some min for any type of sample (Ramon, Valero et al. 2003).

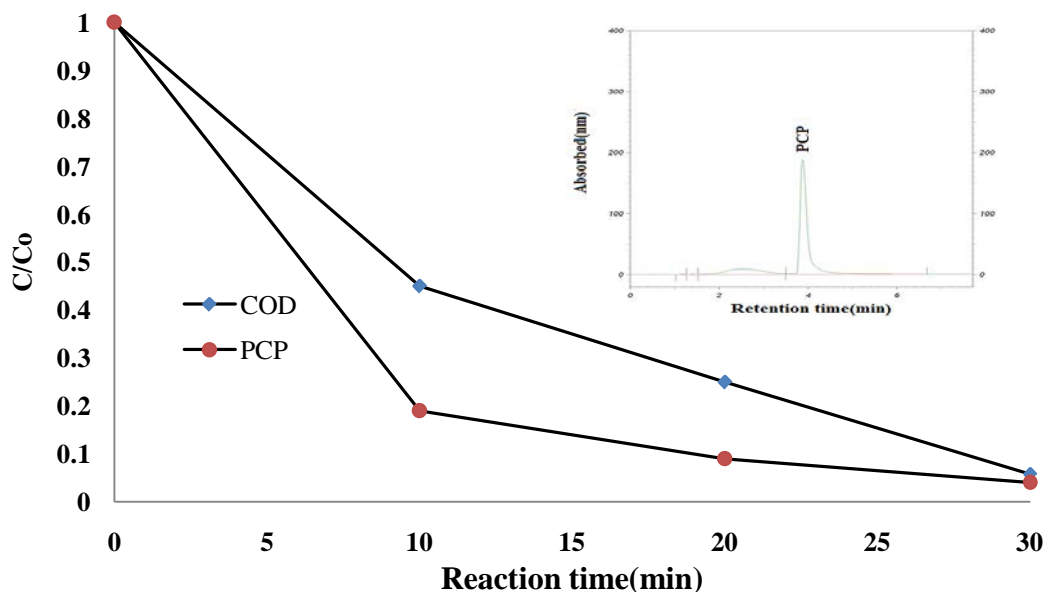


Figure 7 : Comparison of PCP and COD removal in MW/SPS (C₀ = 100mg/L, COD = 344 mg/l pH = 11, SPS = 0.02mol/L, E = 600W)

IV. CONCLUSION

Advanced Oxidation Processes represent a powerful treatment for refractory and/or toxic pollutants wastewaters. Microwave irradiation was particularly effective on COD removal as well as on the oxidation of PCP and eventually leading to mineralization of the compounds into H₂O and CO₂. Addition of SPS, above a required amount, was a limitation for increasing PCP removal. The kinetic analysis showed that a direct reaction of PCP removal with SO₄⁰⁻ and an indirect reaction with OH⁰ radical, because SO₄⁰⁻ radical was dominant in this process. The removal of PCP by MW/SPS and MW alone were follow first order rate

decay kinetics and the rate constants of MW/SPS were 140 times higher than MW alone. This work provides a simple and rapid method for persulfate activation to produce SO₄⁰⁻ in aqueous solution using microwave energy. As SO₄⁰⁻ is an active and environment friendly oxidant, it will have great importance in the fields of green chemistry, environmental protection, and other related fields.

V. ACKNOWLEDGMENTS

The authors would like to thank Hamadan university of Medical Sciences for technical support of this study (9010274023).

REFERENCES RÉFÉRENCES REFERENCIAS

1. Abu Amr, S. S., et al. (2013). Pretreatment of stabilized leachate using Ozone/Persulfate oxidation process. *Chemical Engineering Journal*.
2. Anastas, P. T. and J. C. Warner (2000). *Green chemistry: theory and practice*, Oxford University Press, USA.
3. Anipsitakis, G. P., et al. (2006). Cobalt-mediated activation of peroxymonosulfate and sulfate radical attack on phenolic compounds. Implications of chloride ions. *Environmental science & technology*, 40, 1000-1007.
4. Costa, C., et al. (2009). Microwave-assisted rapid decomposition of persulfate. *European Polymer Journal*, 45, 2011-2016.
5. Fisher, B. (1991). Pentachlorophenol: toxicology and environmental fate. *Journal of pesticide reform: a publication of the Northwest Coalition for Alternatives to Pesticides*, 11,1-5.
6. Furman, O. S., et al. (2010). Effect of basicity on persulfate reactivity. *Journal of Environmental Engineering* 137, 241-247.
7. Gao, Y.-q., et al. (2012). Ultraviolet (UV) light-activated persulfate oxidation of sulfamethazine in water. *Chemical Engineering Journal*, 195-196, 248-253.
8. Hong, J., et al. (2012). Efficient degradation of Rhodamine B in microwave-H₂O₂ system at alkaline pH. *Chemical Engineering Journal*, 191, 364-65.
10. Jorens, P. G. and P. J. C. Schepens (1993). Human pentachlorophenol poisoning. *Human & experimental toxicology*, 12, 479-495.
11. Liang, C., et al. (2008). Potential for activated persulfate degradation of BTEX contamination. *Water research*, 42, 4091-4100.
12. Liang, C., et al. (2007). Influence of pH on persulfate oxidation of TCE at ambient temperatures. *Chemosphere*, 66, 106-113.
13. Liang, C., et al. (2006). Influences of carbonate and chloride ions on persulfate oxidation of trichloroethylene at 20 C. *Science of the total environment*, 370, 271-277.
14. Lin, L., et al. (2009). Removal of ammonia nitrogen in wastewater by microwave radiation. *Journal of hazardous materials*, 161, 1063-1068.
15. Neppolian, B., et al. (2010). Sonochemical oxidation of arsenic (III) to arsenic (V) using potassium peroxydisulfate as an oxidizing agent. *Water Research*, 44, 3687-3695.
16. Nuechter, M., et al. (2003). Microwave-Assisted Chemical Reactions. *Chemical engineering & technology*, 26, 1207-1216.
17. Ocampo, A. M. (2009). *Persulfate activation by organic compounds*, Washington State University.
18. Olmez-Hanci, T., et al. (2013). Bisphenol A Treatment by the Hot Persulfate Process: Oxidation Products and Acute Toxicity. *Journal of hazardous materials*, 263, 283-290.
19. Ramon, R., et al. (2003). Rapid determination of chemical oxygen demand using a focused microwave heating system featuring temperature control. *Analytica chimica acta*, 491, 99-109.
20. Shih, Y.-J., et al. (2012). Mineralization and deflourization of 2, 2, 3, 3-tetrafluoro-1-propanol (TFP) by UV/persulfate oxidation and sequential adsorption. *Chemosphere*, 89, 1262-1266.
21. Stehly, G. R. and W. L. Hayton (1990). Effect of pH on the accumulation kinetics of pentachlorophenol in goldfish. *Archives of environmental contamination and toxicology*, 19, 464-470.
22. Tellez, H. M., et al. (2011). Comparative Kinetic Study and Microwaves Non-Thermal Effects on the Formation of Poly (amic acid) 4, 4'-(Hexafluoroisopropylidene) diphthalic Anhydride (6FDA) and 4, 4'-(Hexafluoroisopropylidene) bis (p-phenyleneoxy) dianiline (BAPHF). Reaction Activated by Microwave, Ultrasound and Conventional Heating. *International journal of molecular sciences* 12, 6703-6721.
23. Warwick Fisher, S. (1990). The pH dependent accumulation of PCP in aquatic microcosms with sediment. *Aquatic toxicology*, 18, 199-217.
24. Yang, S., et al. (2009). A novel advanced oxidation process to degrade organic pollutants in wastewater: Microwave-activated persulfate oxidation. *Journal of environmental sciences*, 21, 1175-1180.
25. Yang, Y., et al. (2009). Microwave enhanced Fenton-like process for the treatment of high concentration pharmaceutical wastewater: *Journal of hazardous materials*, 168, 238-245.
26. Zhang, X., et al. (2007). Microwave assisted photocatalytic degradation of high concentration azo dye Reactive Brilliant Red X-3B with microwave electrodeless lamp as light source. *Dyes and pigments*, 74, 536-544.
27. Zischke, J. A., et al. (1985). Effects of pentachlorophenol on invertebrates and fish in outdoor experimental channels. *Aquatic toxicology*, 7, 37-58.

GLOBAL JOURNALS INC. (US) GUIDELINES HANDBOOK 2014

WWW.GLOBALJOURNALS.ORG

FELLOWS

FELLOW OF ASSOCIATION OF RESEARCH SOCIETY IN SCIENCE (FARSS)

Global Journals Incorporate (USA) is accredited by Open Association of Research Society (OARS), U.S.A and in turn, awards “FARSS” title to individuals. The 'FARSS' title is accorded to a selected professional after the approval of the Editor-in-Chief/Editorial Board Members/Dean.



- The “FARSS” is a dignified title which is accorded to a person’s name viz. Dr. John E. Hall, Ph.D., FARSS or William Walldroff, M.S., FARSS.

FARSS accrediting is an honor. It authenticates your research activities. After recognition as FARSB, you can add 'FARSS' title with your name as you use this recognition as additional suffix to your status. This will definitely enhance and add more value and repute to your name. You may use it on your professional Counseling Materials such as CV, Resume, and Visiting Card etc.

The following benefits can be availed by you only for next three years from the date of certification:



FARSS designated members are entitled to avail a 40% discount while publishing their research papers (of a single author) with Global Journals Incorporation (USA), if the same is accepted by Editorial Board/Peer Reviewers. If you are a main author or co-author in case of multiple authors, you will be entitled to avail discount of 10%.

Once FARSB title is accorded, the Fellow is authorized to organize a symposium/seminar/conference on behalf of Global Journal Incorporation (USA). The Fellow can also participate in conference/seminar/symposium organized by another institution as representative of Global Journal. In both the cases, it is mandatory for him to discuss with us and obtain our consent.



You may join as member of the Editorial Board of Global Journals Incorporation (USA) after successful completion of three years as Fellow and as Peer Reviewer. In addition, it is also desirable that you should organize seminar/symposium/conference at least once.

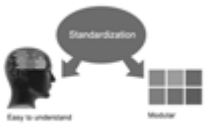
We shall provide you intimation regarding launching of e-version of journal of your stream time to time. This may be utilized in your library for the enrichment of knowledge of your students as well as it can also be helpful for the concerned faculty members.





The FARSS can go through standards of OARS. You can also play vital role if you have any suggestions so that proper amendment can take place to improve the same for the benefit of entire research community.

As FARSS, you will be given a renowned, secure and free professional email address with 100 GB of space e.g. johnhall@globaljournals.org. This will include Webmail, Spam Assassin, Email Forwarders, Auto-Responders, Email Delivery Route tracing, etc.



The FARSS will be eligible for a free application of standardization of their researches. Standardization of research will be subject to acceptability within stipulated norms as the next step after publishing in a journal. We shall depute a team of specialized research professionals who will render their services for elevating your researches to next higher level, which is worldwide open standardization.

The FARSS member can apply for grading and certification of standards of their educational and Institutional Degrees to Open Association of Research, Society U.S.A. Once you are designated as FARSS, you may send us a scanned copy of all of your credentials. OARS will verify, grade and certify them. This will be based on your academic records, quality of research papers published by you, and some more criteria. After certification of all your credentials by OARS, they will be published on your Fellow Profile link on website <https://associationofresearch.org> which will be helpful to upgrade the dignity.



The FARSS members can avail the benefits of free research podcasting in Global Research Radio with their research documents. After publishing the work, (including published elsewhere worldwide with proper authorization) you can upload your research paper with your recorded voice or you can utilize chargeable services of our professional RJs to record your paper in their voice on request.



The FARSS member also entitled to get the benefits of free research podcasting of their research documents through video clips. We can also streamline your conference videos and display your slides/ online slides and online research video clips at reasonable charges, on request.





The FARSS is eligible to earn from sales proceeds of his/her researches/reference/review Books or literature, while publishing with Global Journals. The FARSS can decide whether he/she would like to publish his/her research in a closed manner. In this case, whenever readers purchase that individual research paper for reading, maximum 60% of its profit earned as royalty by Global Journals, will be credited to his/her bank account. The entire entitled amount will be credited to his/her bank account exceeding limit of minimum fixed balance. There is no minimum time limit for collection. The FARSS member can decide its price and we can help in making the right decision.

The FARSS member is eligible to join as a paid peer reviewer at Global Journals Incorporation (USA) and can get remuneration of 15% of author fees, taken from the author of a respective paper. After reviewing 5 or more papers you can request to transfer the amount to your bank account.



MEMBER OF ASSOCIATION OF RESEARCH SOCIETY IN SCIENCE (MARSS)

The ' MARSS ' title is accorded to a selected professional after the approval of the Editor-in-Chief / Editorial Board Members/Dean.

The “MARSS” is a dignified ornament which is accorded to a person’s name viz. Dr. John E. Hall, Ph.D., MARSS or William Walldroff, M.S., MARSS.



MARSS accrediting is an honor. It authenticates your research activities. After becoming MARSS, you can add 'MARSS' title with your name as you use this recognition as additional suffix to your status. This will definitely enhance and add more value and repute to your name. You may use it on your professional Counseling Materials such as CV, Resume, Visiting Card and Name Plate etc.

The following benefits can be availed by you only for next three years from the date of certification.



MARSS designated members are entitled to avail a 25% discount while publishing their research papers (of a single author) in Global Journals Inc., if the same is accepted by our Editorial Board and Peer Reviewers. If you are a main author or co-author of a group of authors, you will get discount of 10%.

As MARSS, you will be given a renowned, secure and free professional email address with 30 GB of space e.g. johnhall@globaljournals.org. This will include Webmail, Spam Assassin, Email Forwarders, Auto-Responders, Email Delivery Route tracing, etc.





We shall provide you intimation regarding launching of e-version of journal of your stream time to time. This may be utilized in your library for the enrichment of knowledge of your students as well as it can also be helpful for the concerned faculty members.

The MARSS member can apply for approval, grading and certification of standards of their educational and Institutional Degrees to Open Association of Research, Society U.S.A.



Once you are designated as MARSS, you may send us a scanned copy of all of your credentials. OARS will verify, grade and certify them. This will be based on your academic records, quality of research papers published by you, and some more criteria.

It is mandatory to read all terms and conditions carefully.



AUXILIARY MEMBERSHIPS

Institutional Fellow of Global Journals Incorporation (USA)-OARS (USA)

Global Journals Incorporation (USA) is accredited by Open Association of Research Society, U.S.A (OARS) and in turn, affiliates research institutions as “Institutional Fellow of Open Association of Research Society” (IFOARS).



The “FARSC” is a dignified title which is accorded to a person’s name viz. Dr. John E. Hall, Ph.D., FARSC or William Walldroff, M.S., FARSC.

The IFOARS institution is entitled to form a Board comprised of one Chairperson and three to five board members preferably from different streams. The Board will be recognized as “Institutional Board of Open Association of Research Society”-(IBOARS).

The Institute will be entitled to following benefits:



The IBOARS can initially review research papers of their institute and recommend them to publish with respective journal of Global Journals. It can also review the papers of other institutions after obtaining our consent. The second review will be done by peer reviewer of Global Journals Incorporation (USA) The Board is at liberty to appoint a peer reviewer with the approval of chairperson after consulting us.

The author fees of such paper may be waived off up to 40%.

The Global Journals Incorporation (USA) at its discretion can also refer double blind peer reviewed paper at their end to the board for the verification and to get recommendation for final stage of acceptance of publication.



The IBOARS can organize symposium/seminar/conference in their country on behalf of Global Journals Incorporation (USA)-OARS (USA). The terms and conditions can be discussed separately.

The Board can also play vital role by exploring and giving valuable suggestions regarding the Standards of “Open Association of Research Society, U.S.A (OARS)” so that proper amendment can take place for the benefit of entire research community. We shall provide details of particular standard only on receipt of request from the Board.



The board members can also join us as Individual Fellow with 40% discount on total fees applicable to Individual Fellow. They will be entitled to avail all the benefits as declared. Please visit Individual Fellow-sub menu of GlobalJournals.org to have more relevant details.



We shall provide you intimation regarding launching of e-version of journal of your stream time to time. This may be utilized in your library for the enrichment of knowledge of your students as well as it can also be helpful for the concerned faculty members.



After nomination of your institution as “Institutional Fellow” and constantly functioning successfully for one year, we can consider giving recognition to your institute to function as Regional/Zonal office on our behalf. The board can also take up the additional allied activities for betterment after our consultation.

The following entitlements are applicable to individual Fellows:

Open Association of Research Society, U.S.A (OARS) By-laws states that an individual Fellow may use the designations as applicable, or the corresponding initials. The Credentials of individual Fellow and Associate designations signify that the individual has gained knowledge of the fundamental concepts. One is magnanimous and proficient in an expertise course covering the professional code of conduct, and follows recognized standards of practice.



Open Association of Research Society (US)/ Global Journals Incorporation (USA), as described in Corporate Statements, are educational, research publishing and professional membership organizations. Achieving our individual Fellow or Associate status is based mainly on meeting stated educational research requirements.

Disbursement of 40% Royalty earned through Global Journals : Researcher = 50%, Peer Reviewer = 37.50%, Institution = 12.50% E.g. Out of 40%, the 20% benefit should be passed on to researcher, 15 % benefit towards remuneration should be given to a reviewer and remaining 5% is to be retained by the institution.



We shall provide print version of 12 issues of any three journals [as per your requirement] out of our 38 journals worth \$ 2376 USD.

Other:

The individual Fellow and Associate designations accredited by Open Association of Research Society (US) credentials signify guarantees following achievements:

- The professional accredited with Fellow honor, is entitled to various benefits viz. name, fame, honor, regular flow of income, secured bright future, social status etc.



- In addition to above, if one is single author, then entitled to 40% discount on publishing research paper and can get 10% discount if one is co-author or main author among group of authors.
- The Fellow can organize symposium/seminar/conference on behalf of Global Journals Incorporation (USA) and he/she can also attend the same organized by other institutes on behalf of Global Journals.
- The Fellow can become member of Editorial Board Member after completing 3yrs.
- The Fellow can earn 60% of sales proceeds from the sale of reference/review books/literature/publishing of research paper.
- Fellow can also join as paid peer reviewer and earn 15% remuneration of author charges and can also get an opportunity to join as member of the Editorial Board of Global Journals Incorporation (USA)
- • This individual has learned the basic methods of applying those concepts and techniques to common challenging situations. This individual has further demonstrated an in-depth understanding of the application of suitable techniques to a particular area of research practice.

Note :

//

- In future, if the board feels the necessity to change any board member, the same can be done with the consent of the chairperson along with anyone board member without our approval.
- In case, the chairperson needs to be replaced then consent of 2/3rd board members are required and they are also required to jointly pass the resolution copy of which should be sent to us. In such case, it will be compulsory to obtain our approval before replacement.
- In case of “Difference of Opinion [if any]” among the Board members, our decision will be final and binding to everyone.

//



PROCESS OF SUBMISSION OF RESEARCH PAPER

The Area or field of specialization may or may not be of any category as mentioned in 'Scope of Journal' menu of the GlobalJournals.org website. There are 37 Research Journal categorized with Six parental Journals GJCST, GJMR, GJRE, GJMBR, GJSFR, GJHSS. For Authors should prefer the mentioned categories. There are three widely used systems UDC, DDC and LCC. The details are available as 'Knowledge Abstract' at Home page. The major advantage of this coding is that, the research work will be exposed to and shared with all over the world as we are being abstracted and indexed worldwide.

The paper should be in proper format. The format can be downloaded from first page of 'Author Guideline' Menu. The Author is expected to follow the general rules as mentioned in this menu. The paper should be written in MS-Word Format (*.DOC,*.DOCX).

The Author can submit the paper either online or offline. The authors should prefer online submission.Online Submission: There are three ways to submit your paper:

(A) (I) First, register yourself using top right corner of Home page then Login. If you are already registered, then login using your username and password.

(II) Choose corresponding Journal.

(III) Click 'Submit Manuscript'. Fill required information and Upload the paper.

(B) If you are using Internet Explorer, then Direct Submission through Homepage is also available.

(C) If these two are not convenient, and then email the paper directly to dean@globaljournals.org.

Offline Submission: Author can send the typed form of paper by Post. However, online submission should be preferred.



PREFERRED AUTHOR GUIDELINES

MANUSCRIPT STYLE INSTRUCTION (Must be strictly followed)

Page Size: 8.27" X 11"

- Left Margin: 0.65
- Right Margin: 0.65
- Top Margin: 0.75
- Bottom Margin: 0.75
- Font type of all text should be Swis 721 Lt BT.
- Paper Title should be of Font Size 24 with one Column section.
- Author Name in Font Size of 11 with one column as of Title.
- Abstract Font size of 9 Bold, "Abstract" word in Italic Bold.
- Main Text: Font size 10 with justified two columns section
- Two Column with Equal Column with of 3.38 and Gaping of .2
- First Character must be three lines Drop capped.
- Paragraph before Spacing of 1 pt and After of 0 pt.
- Line Spacing of 1 pt
- Large Images must be in One Column
- Numbering of First Main Headings (Heading 1) must be in Roman Letters, Capital Letter, and Font Size of 10.
- Numbering of Second Main Headings (Heading 2) must be in Alphabets, Italic, and Font Size of 10.

You can use your own standard format also.

Author Guidelines:

1. General,
2. Ethical Guidelines,
3. Submission of Manuscripts,
4. Manuscript's Category,
5. Structure and Format of Manuscript,
6. After Acceptance.

1. GENERAL

Before submitting your research paper, one is advised to go through the details as mentioned in following heads. It will be beneficial, while peer reviewer justify your paper for publication.

Scope

The Global Journals Inc. (US) welcome the submission of original paper, review paper, survey article relevant to the all the streams of Philosophy and knowledge. The Global Journals Inc. (US) is parental platform for Global Journal of Computer Science and Technology, Researches in Engineering, Medical Research, Science Frontier Research, Human Social Science, Management, and Business organization. The choice of specific field can be done otherwise as following in Abstracting and Indexing Page on this Website. As the all Global

Journals Inc. (US) are being abstracted and indexed (in process) by most of the reputed organizations. Topics of only narrow interest will not be accepted unless they have wider potential or consequences.

2. ETHICAL GUIDELINES

Authors should follow the ethical guidelines as mentioned below for publication of research paper and research activities.

Papers are accepted on strict understanding that the material in whole or in part has not been, nor is being, considered for publication elsewhere. If the paper once accepted by Global Journals Inc. (US) and Editorial Board, will become the copyright of the Global Journals Inc. (US).

Authorship: The authors and coauthors should have active contribution to conception design, analysis and interpretation of findings. They should critically review the contents and drafting of the paper. All should approve the final version of the paper before submission

The Global Journals Inc. (US) follows the definition of authorship set up by the Global Academy of Research and Development. According to the Global Academy of R&D authorship, criteria must be based on:

- 1) Substantial contributions to conception and acquisition of data, analysis and interpretation of the findings.
- 2) Drafting the paper and revising it critically regarding important academic content.
- 3) Final approval of the version of the paper to be published.

All authors should have been credited according to their appropriate contribution in research activity and preparing paper. Contributors who do not match the criteria as authors may be mentioned under Acknowledgement.

Acknowledgements: Contributors to the research other than authors credited should be mentioned under acknowledgement. The specifications of the source of funding for the research if appropriate can be included. Suppliers of resources may be mentioned along with address.

Appeal of Decision: The Editorial Board's decision on publication of the paper is final and cannot be appealed elsewhere.

Permissions: It is the author's responsibility to have prior permission if all or parts of earlier published illustrations are used in this paper.

Please mention proper reference and appropriate acknowledgements wherever expected.

If all or parts of previously published illustrations are used, permission must be taken from the copyright holder concerned. It is the author's responsibility to take these in writing.

Approval for reproduction/modification of any information (including figures and tables) published elsewhere must be obtained by the authors/copyright holders before submission of the manuscript. Contributors (Authors) are responsible for any copyright fee involved.

3. SUBMISSION OF MANUSCRIPTS

Manuscripts should be uploaded via this online submission page. The online submission is most efficient method for submission of papers, as it enables rapid distribution of manuscripts and consequently speeds up the review procedure. It also enables authors to know the status of their own manuscripts by emailing us. Complete instructions for submitting a paper is available below.

Manuscript submission is a systematic procedure and little preparation is required beyond having all parts of your manuscript in a given format and a computer with an Internet connection and a Web browser. Full help and instructions are provided on-screen. As an author, you will be prompted for login and manuscript details as Field of Paper and then to upload your manuscript file(s) according to the instructions.



To avoid postal delays, all transaction is preferred by e-mail. A finished manuscript submission is confirmed by e-mail immediately and your paper enters the editorial process with no postal delays. When a conclusion is made about the publication of your paper by our Editorial Board, revisions can be submitted online with the same procedure, with an occasion to view and respond to all comments.

Complete support for both authors and co-author is provided.

4. MANUSCRIPT'S CATEGORY

Based on potential and nature, the manuscript can be categorized under the following heads:

Original research paper: Such papers are reports of high-level significant original research work.

Review papers: These are concise, significant but helpful and decisive topics for young researchers.

Research articles: These are handled with small investigation and applications

Research letters: The letters are small and concise comments on previously published matters.

5. STRUCTURE AND FORMAT OF MANUSCRIPT

The recommended size of original research paper is less than seven thousand words, review papers fewer than seven thousands words also. Preparation of research paper or how to write research paper, are major hurdle, while writing manuscript. The research articles and research letters should be fewer than three thousand words, the structure original research paper; sometime review paper should be as follows:

Papers: These are reports of significant research (typically less than 7000 words equivalent, including tables, figures, references), and comprise:

- (a) Title should be relevant and commensurate with the theme of the paper.
- (b) A brief Summary, "Abstract" (less than 150 words) containing the major results and conclusions.
- (c) Up to ten keywords, that precisely identifies the paper's subject, purpose, and focus.
- (d) An Introduction, giving necessary background excluding subheadings; objectives must be clearly declared.
- (e) Resources and techniques with sufficient complete experimental details (wherever possible by reference) to permit repetition; sources of information must be given and numerical methods must be specified by reference, unless non-standard.
- (f) Results should be presented concisely, by well-designed tables and/or figures; the same data may not be used in both; suitable statistical data should be given. All data must be obtained with attention to numerical detail in the planning stage. As reproduced design has been recognized to be important to experiments for a considerable time, the Editor has decided that any paper that appears not to have adequate numerical treatments of the data will be returned un-refereed;
- (g) Discussion should cover the implications and consequences, not just recapitulating the results; conclusions should be summarizing.
- (h) Brief Acknowledgements.
- (i) References in the proper form.

Authors should very cautiously consider the preparation of papers to ensure that they communicate efficiently. Papers are much more likely to be accepted, if they are cautiously designed and laid out, contain few or no errors, are summarizing, and be conventional to the approach and instructions. They will in addition, be published with much less delays than those that require much technical and editorial correction.



The Editorial Board reserves the right to make literary corrections and to make suggestions to improve brevity.

It is vital, that authors take care in submitting a manuscript that is written in simple language and adheres to published guidelines.

Format

Language: The language of publication is UK English. Authors, for whom English is a second language, must have their manuscript efficiently edited by an English-speaking person before submission to make sure that, the English is of high excellence. It is preferable, that manuscripts should be professionally edited.

Standard Usage, Abbreviations, and Units: Spelling and hyphenation should be conventional to The Concise Oxford English Dictionary. Statistics and measurements should at all times be given in figures, e.g. 16 min, except for when the number begins a sentence. When the number does not refer to a unit of measurement it should be spelt in full unless, it is 160 or greater.

Abbreviations supposed to be used carefully. The abbreviated name or expression is supposed to be cited in full at first usage, followed by the conventional abbreviation in parentheses.

Metric SI units are supposed to generally be used excluding where they conflict with current practice or are confusing. For illustration, 1.4 l rather than $1.4 \times 10^{-3} \text{ m}^3$, or 4 mm somewhat than $4 \times 10^{-3} \text{ m}$. Chemical formula and solutions must identify the form used, e.g. anhydrous or hydrated, and the concentration must be in clearly defined units. Common species names should be followed by underlines at the first mention. For following use the generic name should be constricted to a single letter, if it is clear.

Structure

All manuscripts submitted to Global Journals Inc. (US), ought to include:

Title: The title page must carry an instructive title that reflects the content, a running title (less than 45 characters together with spaces), names of the authors and co-authors, and the place(s) wherever the work was carried out. The full postal address in addition with the e-mail address of related author must be given. Up to eleven keywords or very brief phrases have to be given to help data retrieval, mining and indexing.

Abstract, used in Original Papers and Reviews:

Optimizing Abstract for Search Engines

Many researchers searching for information online will use search engines such as Google, Yahoo or similar. By optimizing your paper for search engines, you will amplify the chance of someone finding it. This in turn will make it more likely to be viewed and/or cited in a further work. Global Journals Inc. (US) have compiled these guidelines to facilitate you to maximize the web-friendliness of the most public part of your paper.

Key Words

A major linchpin in research work for the writing research paper is the keyword search, which one will employ to find both library and Internet resources.

One must be persistent and creative in using keywords. An effective keyword search requires a strategy and planning a list of possible keywords and phrases to try.

Search engines for most searches, use Boolean searching, which is somewhat different from Internet searches. The Boolean search uses "operators," words (and, or, not, and near) that enable you to expand or narrow your affords. Tips for research paper while preparing research paper are very helpful guideline of research paper.

Choice of key words is first tool of tips to write research paper. Research paper writing is an art. A few tips for deciding as strategically as possible about keyword search:



- One should start brainstorming lists of possible keywords before even begin searching. Think about the most important concepts related to research work. Ask, "What words would a source have to include to be truly valuable in research paper?" Then consider synonyms for the important words.
- It may take the discovery of only one relevant paper to let steer in the right keyword direction because in most databases, the keywords under which a research paper is abstracted are listed with the paper.
- One should avoid outdated words.

Keywords are the key that opens a door to research work sources. Keyword searching is an art in which researcher's skills are bound to improve with experience and time.

Numerical Methods: Numerical methods used should be clear and, where appropriate, supported by references.

Acknowledgements: Please make these as concise as possible.

References

References follow the Harvard scheme of referencing. References in the text should cite the authors' names followed by the time of their publication, unless there are three or more authors when simply the first author's name is quoted followed by et al. unpublished work has to only be cited where necessary, and only in the text. Copies of references in press in other journals have to be supplied with submitted typescripts. It is necessary that all citations and references be carefully checked before submission, as mistakes or omissions will cause delays.

References to information on the World Wide Web can be given, but only if the information is available without charge to readers on an official site. Wikipedia and Similar websites are not allowed where anyone can change the information. Authors will be asked to make available electronic copies of the cited information for inclusion on the Global Journals Inc. (US) homepage at the judgment of the Editorial Board.

The Editorial Board and Global Journals Inc. (US) recommend that, citation of online-published papers and other material should be done via a DOI (digital object identifier). If an author cites anything, which does not have a DOI, they run the risk of the cited material not being noticeable.

The Editorial Board and Global Journals Inc. (US) recommend the use of a tool such as Reference Manager for reference management and formatting.

Tables, Figures and Figure Legends

Tables: Tables should be few in number, cautiously designed, uncrowned, and include only essential data. Each must have an Arabic number, e.g. Table 4, a self-explanatory caption and be on a separate sheet. Vertical lines should not be used.

Figures: Figures are supposed to be submitted as separate files. Always take in a citation in the text for each figure using Arabic numbers, e.g. Fig. 4. Artwork must be submitted online in electronic form by e-mailing them.

Preparation of Electronic Figures for Publication

Even though low quality images are sufficient for review purposes, print publication requires high quality images to prevent the final product being blurred or fuzzy. Submit (or e-mail) EPS (line art) or TIFF (halftone/photographs) files only. MS PowerPoint and Word Graphics are unsuitable for printed pictures. Do not use pixel-oriented software. Scans (TIFF only) should have a resolution of at least 350 dpi (halftone) or 700 to 1100 dpi (line drawings) in relation to the imitation size. Please give the data for figures in black and white or submit a Color Work Agreement Form. EPS files must be saved with fonts embedded (and with a TIFF preview, if possible).

For scanned images, the scanning resolution (at final image size) ought to be as follows to ensure good reproduction: line art: >650 dpi; halftones (including gel photographs) : >350 dpi; figures containing both halftone and line images: >650 dpi.



Color Charges: It is the rule of the Global Journals Inc. (US) for authors to pay the full cost for the reproduction of their color artwork. Hence, please note that, if there is color artwork in your manuscript when it is accepted for publication, we would require you to complete and return a color work agreement form before your paper can be published.

Figure Legends: Self-explanatory legends of all figures should be incorporated separately under the heading 'Legends to Figures'. In the full-text online edition of the journal, figure legends may possibly be truncated in abbreviated links to the full screen version. Therefore, the first 100 characters of any legend should notify the reader, about the key aspects of the figure.

6. AFTER ACCEPTANCE

Upon approval of a paper for publication, the manuscript will be forwarded to the dean, who is responsible for the publication of the Global Journals Inc. (US).

6.1 Proof Corrections

The corresponding author will receive an e-mail alert containing a link to a website or will be attached. A working e-mail address must therefore be provided for the related author.

Acrobat Reader will be required in order to read this file. This software can be downloaded

(Free of charge) from the following website:

www.adobe.com/products/acrobat/readstep2.html. This will facilitate the file to be opened, read on screen, and printed out in order for any corrections to be added. Further instructions will be sent with the proof.

Proofs must be returned to the dean at dean@globaljournals.org within three days of receipt.

As changes to proofs are costly, we inquire that you only correct typesetting errors. All illustrations are retained by the publisher. Please note that the authors are responsible for all statements made in their work, including changes made by the copy editor.

6.2 Early View of Global Journals Inc. (US) (Publication Prior to Print)

The Global Journals Inc. (US) are enclosed by our publishing's Early View service. Early View articles are complete full-text articles sent in advance of their publication. Early View articles are absolute and final. They have been completely reviewed, revised and edited for publication, and the authors' final corrections have been incorporated. Because they are in final form, no changes can be made after sending them. The nature of Early View articles means that they do not yet have volume, issue or page numbers, so Early View articles cannot be cited in the conventional way.

6.3 Author Services

Online production tracking is available for your article through Author Services. Author Services enables authors to track their article - once it has been accepted - through the production process to publication online and in print. Authors can check the status of their articles online and choose to receive automated e-mails at key stages of production. The authors will receive an e-mail with a unique link that enables them to register and have their article automatically added to the system. Please ensure that a complete e-mail address is provided when submitting the manuscript.

6.4 Author Material Archive Policy

Please note that if not specifically requested, publisher will dispose off hardcopy & electronic information submitted, after the two months of publication. If you require the return of any information submitted, please inform the Editorial Board or dean as soon as possible.

6.5 Offprint and Extra Copies

A PDF offprint of the online-published article will be provided free of charge to the related author, and may be distributed according to the Publisher's terms and conditions. Additional paper offprint may be ordered by emailing us at: editor@globaljournals.org .



Before start writing a good quality Computer Science Research Paper, let us first understand what is Computer Science Research Paper? So, Computer Science Research Paper is the paper which is written by professionals or scientists who are associated to Computer Science and Information Technology, or doing research study in these areas. If you are novel to this field then you can consult about this field from your supervisor or guide.

TECHNIQUES FOR WRITING A GOOD QUALITY RESEARCH PAPER:

1. Choosing the topic: In most cases, the topic is searched by the interest of author but it can be also suggested by the guides. You can have several topics and then you can judge that in which topic or subject you are finding yourself most comfortable. This can be done by asking several questions to yourself, like Will I be able to carry our search in this area? Will I find all necessary recourses to accomplish the search? Will I be able to find all information in this field area? If the answer of these types of questions will be "Yes" then you can choose that topic. In most of the cases, you may have to conduct the surveys and have to visit several places because this field is related to Computer Science and Information Technology. Also, you may have to do a lot of work to find all rise and falls regarding the various data of that subject. Sometimes, detailed information plays a vital role, instead of short information.

2. Evaluators are human: First thing to remember that evaluators are also human being. They are not only meant for rejecting a paper. They are here to evaluate your paper. So, present your Best.

3. Think Like Evaluators: If you are in a confusion or getting demotivated that your paper will be accepted by evaluators or not, then think and try to evaluate your paper like an Evaluator. Try to understand that what an evaluator wants in your research paper and automatically you will have your answer.

4. Make blueprints of paper: The outline is the plan or framework that will help you to arrange your thoughts. It will make your paper logical. But remember that all points of your outline must be related to the topic you have chosen.

5. Ask your Guides: If you are having any difficulty in your research, then do not hesitate to share your difficulty to your guide (if you have any). They will surely help you out and resolve your doubts. If you can't clarify what exactly you require for your work then ask the supervisor to help you with the alternative. He might also provide you the list of essential readings.

6. Use of computer is recommended: As you are doing research in the field of Computer Science, then this point is quite obvious.

7. Use right software: Always use good quality software packages. If you are not capable to judge good software then you can lose quality of your paper unknowingly. There are various software programs available to help you, which you can get through Internet.

8. Use the Internet for help: An excellent start for your paper can be by using the Google. It is an excellent search engine, where you can have your doubts resolved. You may also read some answers for the frequent question how to write my research paper or find model research paper. From the internet library you can download books. If you have all required books make important reading selecting and analyzing the specified information. Then put together research paper sketch out.

9. Use and get big pictures: Always use encyclopedias, Wikipedia to get pictures so that you can go into the depth.

10. Bookmarks are useful: When you read any book or magazine, you generally use bookmarks, right! It is a good habit, which helps to not to lose your continuity. You should always use bookmarks while searching on Internet also, which will make your search easier.

11. Revise what you wrote: When you write anything, always read it, summarize it and then finalize it.



12. Make all efforts: Make all efforts to mention what you are going to write in your paper. That means always have a good start. Try to mention everything in introduction, that what is the need of a particular research paper. Polish your work by good skill of writing and always give an evaluator, what he wants.

13. Have backups: When you are going to do any important thing like making research paper, you should always have backup copies of it either in your computer or in paper. This will help you to not to lose any of your important.

14. Produce good diagrams of your own: Always try to include good charts or diagrams in your paper to improve quality. Using several and unnecessary diagrams will degrade the quality of your paper by creating "hotchpotch." So always, try to make and include those diagrams, which are made by your own to improve readability and understandability of your paper.

15. Use of direct quotes: When you do research relevant to literature, history or current affairs then use of quotes become essential but if study is relevant to science then use of quotes is not preferable.

16. Use proper verb tense: Use proper verb tenses in your paper. Use past tense, to present those events that happened. Use present tense to indicate events that are going on. Use future tense to indicate future happening events. Use of improper and wrong tenses will confuse the evaluator. Avoid the sentences that are incomplete.

17. Never use online paper: If you are getting any paper on Internet, then never use it as your research paper because it might be possible that evaluator has already seen it or maybe it is outdated version.

18. Pick a good study spot: To do your research studies always try to pick a spot, which is quiet. Every spot is not for studies. Spot that suits you choose it and proceed further.

19. Know what you know: Always try to know, what you know by making objectives. Else, you will be confused and cannot achieve your target.

20. Use good quality grammar: Always use a good quality grammar and use words that will throw positive impact on evaluator. Use of good quality grammar does not mean to use tough words, that for each word the evaluator has to go through dictionary. Do not start sentence with a conjunction. Do not fragment sentences. Eliminate one-word sentences. Ignore passive voice. Do not ever use a big word when a diminutive one would suffice. Verbs have to be in agreement with their subjects. Prepositions are not expressions to finish sentences with. It is incorrect to ever divide an infinitive. Avoid clichés like the disease. Also, always shun irritating alliteration. Use language that is simple and straight forward. put together a neat summary.

21. Arrangement of information: Each section of the main body should start with an opening sentence and there should be a changeover at the end of the section. Give only valid and powerful arguments to your topic. You may also maintain your arguments with records.

22. Never start in last minute: Always start at right time and give enough time to research work. Leaving everything to the last minute will degrade your paper and spoil your work.

23. Multitasking in research is not good: Doing several things at the same time proves bad habit in case of research activity. Research is an area, where everything has a particular time slot. Divide your research work in parts and do particular part in particular time slot.

24. Never copy others' work: Never copy others' work and give it your name because if evaluator has seen it anywhere you will be in trouble.

25. Take proper rest and food: No matter how many hours you spend for your research activity, if you are not taking care of your health then all your efforts will be in vain. For a quality research, study is must, and this can be done by taking proper rest and food.

26. Go for seminars: Attend seminars if the topic is relevant to your research area. Utilize all your resources.



27. Refresh your mind after intervals: Try to give rest to your mind by listening to soft music or by sleeping in intervals. This will also improve your memory.

28. Make colleagues: Always try to make colleagues. No matter how sharper or intelligent you are, if you make colleagues you can have several ideas, which will be helpful for your research.

29. Think technically: Always think technically. If anything happens, then search its reasons, its benefits, and demerits.

30. Think and then print: When you will go to print your paper, notice that tables are not be split, headings are not detached from their descriptions, and page sequence is maintained.

31. Adding unnecessary information: Do not add unnecessary information, like, I have used MS Excel to draw graph. Do not add irrelevant and inappropriate material. These all will create superfluous. Foreign terminology and phrases are not apropos. One should NEVER take a broad view. Analogy in script is like feathers on a snake. Not at all use a large word when a very small one would be sufficient. Use words properly, regardless of how others use them. Remove quotations. Puns are for kids, not grunt readers. Amplification is a billion times of inferior quality than sarcasm.

32. Never oversimplify everything: To add material in your research paper, never go for oversimplification. This will definitely irritate the evaluator. Be more or less specific. Also too, by no means, ever use rhythmic redundancies. Contractions aren't essential and shouldn't be there used. Comparisons are as terrible as clichés. Give up ampersands and abbreviations, and so on. Remove commas, that are, not necessary. Parenthetical words however should be together with this in commas. Understatement is all the time the complete best way to put onward earth-shaking thoughts. Give a detailed literary review.

33. Report concluded results: Use concluded results. From raw data, filter the results and then conclude your studies based on measurements and observations taken. Significant figures and appropriate number of decimal places should be used. Parenthetical remarks are prohibitive. Proofread carefully at final stage. In the end give outline to your arguments. Spot out perspectives of further study of this subject. Justify your conclusion by at the bottom of them with sufficient justifications and examples.

34. After conclusion: Once you have concluded your research, the next most important step is to present your findings. Presentation is extremely important as it is the definite medium through which your research is going to be in print to the rest of the crowd. Care should be taken to categorize your thoughts well and present them in a logical and neat manner. A good quality research paper format is essential because it serves to highlight your research paper and bring to light all necessary aspects in your research.

INFORMAL GUIDELINES OF RESEARCH PAPER WRITING

Key points to remember:

- Submit all work in its final form.
- Write your paper in the form, which is presented in the guidelines using the template.
- Please note the criterion for grading the final paper by peer-reviewers.

Final Points:

A purpose of organizing a research paper is to let people to interpret your effort selectively. The journal requires the following sections, submitted in the order listed, each section to start on a new page.

The introduction will be compiled from reference matter and will reflect the design processes or outline of basis that direct you to make study. As you will carry out the process of study, the method and process section will be constructed as like that. The result segment will show related statistics in nearly sequential order and will direct the reviewers next to the similar intellectual paths throughout the data that you took to carry out your study. The discussion section will provide understanding of the data and projections as to the implication of the results. The use of good quality references all through the paper will give the effort trustworthiness by representing an alertness of prior workings.



Writing a research paper is not an easy job no matter how trouble-free the actual research or concept. Practice, excellent preparation, and controlled record keeping are the only means to make straightforward the progression.

General style:

Specific editorial column necessities for compliance of a manuscript will always take over from directions in these general guidelines.

To make a paper clear

- Adhere to recommended page limits

Mistakes to evade

- Insertion a title at the foot of a page with the subsequent text on the next page
- Separating a table/chart or figure - impound each figure/table to a single page
- Submitting a manuscript with pages out of sequence

In every sections of your document

- Use standard writing style including articles ("a", "the," etc.)
- Keep on paying attention on the research topic of the paper
- Use paragraphs to split each significant point (excluding for the abstract)
- Align the primary line of each section
- Present your points in sound order
- Use present tense to report well accepted
- Use past tense to describe specific results
- Shun familiar wording, don't address the reviewer directly, and don't use slang, slang language, or superlatives
- Shun use of extra pictures - include only those figures essential to presenting results

Title Page:

Choose a revealing title. It should be short. It should not have non-standard acronyms or abbreviations. It should not exceed two printed lines. It should include the name(s) and address (es) of all authors.



Abstract:

The summary should be two hundred words or less. It should briefly and clearly explain the key findings reported in the manuscript-- must have precise statistics. It should not have abnormal acronyms or abbreviations. It should be logical in itself. Shun citing references at this point.

An abstract is a brief distinct paragraph summary of finished work or work in development. In a minute or less a reviewer can be taught the foundation behind the study, common approach to the problem, relevant results, and significant conclusions or new questions.

Write your summary when your paper is completed because how can you write the summary of anything which is not yet written? Wealth of terminology is very essential in abstract. Yet, use comprehensive sentences and do not let go readability for brevity. You can maintain it succinct by phrasing sentences so that they provide more than lone rationale. The author can at this moment go straight to shortening the outcome. Sum up the study, with the subsequent elements in any summary. Try to maintain the initial two items to no more than one ruling each.

- Reason of the study - theory, overall issue, purpose
- Fundamental goal
- To the point depiction of the research
- Consequences, including definite statistics - if the consequences are quantitative in nature, account quantitative data; results of any numerical analysis should be reported
- Significant conclusions or questions that track from the research(es)

Approach:

- Single section, and succinct
- As an outline of job done, it is always written in past tense
- A conceptual should situate on its own, and not submit to any other part of the paper such as a form or table
- Center on shortening results - bound background information to a verdict or two, if completely necessary
- What you account in an abstract must be regular with what you reported in the manuscript
- Exact spelling, clearness of sentences and phrases, and appropriate reporting of quantities (proper units, important statistics) are just as significant in an abstract as they are anywhere else

Introduction:

The **Introduction** should "introduce" the manuscript. The reviewer should be presented with sufficient background information to be capable to comprehend and calculate the purpose of your study without having to submit to other works. The basis for the study should be offered. Give most important references but shun difficult to make a comprehensive appraisal of the topic. In the introduction, describe the problem visibly. If the problem is not acknowledged in a logical, reasonable way, the reviewer will have no attention in your result. Speak in common terms about techniques used to explain the problem, if needed, but do not present any particulars about the protocols here. Following approach can create a valuable beginning:

- Explain the value (significance) of the study
- Shield the model - why did you employ this particular system or method? What is its compensation? You strength remark on its appropriateness from a abstract point of vision as well as point out sensible reasons for using it.
- Present a justification. Status your particular theory (es) or aim(s), and describe the logic that led you to choose them.
- Very for a short time explain the tentative propose and how it skilled the declared objectives.

Approach:

- Use past tense except for when referring to recognized facts. After all, the manuscript will be submitted after the entire job is done.
- Sort out your thoughts; manufacture one key point with every section. If you make the four points listed above, you will need a least of four paragraphs.



- Present surroundings information only as desirable in order hold up a situation. The reviewer does not desire to read the whole thing you know about a topic.
- Shape the theory/purpose specifically - do not take a broad view.
- As always, give awareness to spelling, simplicity and correctness of sentences and phrases.

Procedures (Methods and Materials):

This part is supposed to be the easiest to carve if you have good skills. A sound written Procedures segment allows a capable scientist to replacement your results. Present precise information about your supplies. The suppliers and clarity of reagents can be helpful bits of information. Present methods in sequential order but linked methodologies can be grouped as a segment. Be concise when relating the protocols. Attempt for the least amount of information that would permit another capable scientist to spare your outcome but be cautious that vital information is integrated. The use of subheadings is suggested and ought to be synchronized with the results section. When a technique is used that has been well described in another object, mention the specific item describing a way but draw the basic principle while stating the situation. The purpose is to text all particular resources and broad procedures, so that another person may use some or all of the methods in one more study or referee the scientific value of your work. It is not to be a step by step report of the whole thing you did, nor is a methods section a set of orders.

Materials:

- Explain materials individually only if the study is so complex that it saves liberty this way.
- Embrace particular materials, and any tools or provisions that are not frequently found in laboratories.
- Do not take in frequently found.
- If use of a definite type of tools.
- Materials may be reported in a part section or else they may be recognized along with your measures.

Methods:

- Report the method (not particulars of each process that engaged the same methodology)
- Describe the method entirely
- To be succinct, present methods under headings dedicated to specific dealings or groups of measures
- Simplify - details how procedures were completed not how they were exclusively performed on a particular day.
- If well known procedures were used, account the procedure by name, possibly with reference, and that's all.

Approach:

- It is embarrassed or not possible to use vigorous voice when documenting methods with no using first person, which would focus the reviewer's interest on the researcher rather than the job. As a result when script up the methods most authors use third person passive voice.
- Use standard style in this and in every other part of the paper - avoid familiar lists, and use full sentences.

What to keep away from

- Resources and methods are not a set of information.
- Skip all descriptive information and surroundings - save it for the argument.
- Leave out information that is immaterial to a third party.

Results:

The principle of a results segment is to present and demonstrate your conclusion. Create this part a entirely objective details of the outcome, and save all understanding for the discussion.

The page length of this segment is set by the sum and types of data to be reported. Carry on to be to the point, by means of statistics and tables, if suitable, to present consequences most efficiently. You must obviously differentiate material that would usually be incorporated in a study editorial from any unprocessed data or additional appendix matter that would not be available. In fact, such matter should not be submitted at all except requested by the instructor.



Content

- Sum up your conclusion in text and demonstrate them, if suitable, with figures and tables.
- In manuscript, explain each of your consequences, point the reader to remarks that are most appropriate.
- Present a background, such as by describing the question that was addressed by creation an exacting study.
- Explain results of control experiments and comprise remarks that are not accessible in a prescribed figure or table, if appropriate.
- Examine your data, then prepare the analyzed (transformed) data in the form of a figure (graph), table, or in manuscript form.

What to stay away from

- Do not discuss or infer your outcome, report surroundings information, or try to explain anything.
- Not at all, take in raw data or intermediate calculations in a research manuscript.
- Do not present the similar data more than once.
- Manuscript should complement any figures or tables, not duplicate the identical information.
- Never confuse figures with tables - there is a difference.

Approach

- As forever, use past tense when you submit to your results, and put the whole thing in a reasonable order.
- Put figures and tables, appropriately numbered, in order at the end of the report
- If you desire, you may place your figures and tables properly within the text of your results part.

Figures and tables

- If you put figures and tables at the end of the details, make certain that they are visibly distinguished from any attach appendix materials, such as raw facts
- Despite of position, each figure must be numbered one after the other and complete with subtitle
- In spite of position, each table must be titled, numbered one after the other and complete with heading
- All figure and table must be adequately complete that it could situate on its own, divide from text

Discussion:

The Discussion is expected the trickiest segment to write and describe. A lot of papers submitted for journal are discarded based on problems with the Discussion. There is no head of state for how long a argument should be. Position your understanding of the outcome visibly to lead the reviewer through your conclusions, and then finish the paper with a summing up of the implication of the study. The purpose here is to offer an understanding of your results and hold up for all of your conclusions, using facts from your research and generally accepted information, if suitable. The implication of result should be visibly described. Infer your data in the conversation in suitable depth. This means that when you clarify an observable fact you must explain mechanisms that may account for the observation. If your results vary from your prospect, make clear why that may have happened. If your results agree, then explain the theory that the proof supported. It is never suitable to just state that the data approved with prospect, and let it drop at that.

- Make a decision if each premise is supported, discarded, or if you cannot make a conclusion with assurance. Do not just dismiss a study or part of a study as "uncertain."
- Research papers are not acknowledged if the work is imperfect. Draw what conclusions you can based upon the results that you have, and take care of the study as a finished work
- You may propose future guidelines, such as how the experiment might be personalized to accomplish a new idea.
- Give details all of your remarks as much as possible, focus on mechanisms.
- Make a decision if the tentative design sufficiently addressed the theory, and whether or not it was correctly restricted.
- Try to present substitute explanations if sensible alternatives be present.
- One research will not counter an overall question, so maintain the large picture in mind, where do you go next? The best studies unlock new avenues of study. What questions remain?
- Recommendations for detailed papers will offer supplementary suggestions.

Approach:

- When you refer to information, differentiate data generated by your own studies from available information
- Submit to work done by specific persons (including you) in past tense.
- Submit to generally acknowledged facts and main beliefs in present tense.



THE ADMINISTRATION RULES

Please carefully note down following rules and regulation before submitting your Research Paper to Global Journals Inc. (US):

Segment Draft and Final Research Paper: You have to strictly follow the template of research paper. If it is not done your paper may get rejected.

- The **major constraint** is that you must independently make all content, tables, graphs, and facts that are offered in the paper. You must write each part of the paper wholly on your own. The Peer-reviewers need to identify your own perceptives of the concepts in your own terms. NEVER extract straight from any foundation, and never rephrase someone else's analysis.
- Do not give permission to anyone else to "PROOFREAD" your manuscript.
- **Methods to avoid Plagiarism is applied by us on every paper, if found guilty, you will be blacklisted by all of our collaborated research groups, your institution will be informed for this and strict legal actions will be taken immediately.)**
- To guard yourself and others from possible illegal use please do not permit anyone right to use to your paper and files.



CRITERION FOR GRADING A RESEARCH PAPER (COMPILATION)
BY GLOBAL JOURNALS INC. (US)

Please note that following table is only a Grading of "Paper Compilation" and not on "Performed/Stated Research" whose grading solely depends on Individual Assigned Peer Reviewer and Editorial Board Member. These can be available only on request and after decision of Paper. This report will be the property of Global Journals Inc. (US).

Topics	Grades		
	A-B	C-D	E-F
<i>Abstract</i>	Clear and concise with appropriate content, Correct format. 200 words or below	Unclear summary and no specific data, Incorrect form Above 200 words	No specific data with ambiguous information Above 250 words
<i>Introduction</i>	Containing all background details with clear goal and appropriate details, flow specification, no grammar and spelling mistake, well organized sentence and paragraph, reference cited	Unclear and confusing data, appropriate format, grammar and spelling errors with unorganized matter	Out of place depth and content, hazy format
<i>Methods and Procedures</i>	Clear and to the point with well arranged paragraph, precision and accuracy of facts and figures, well organized subheads	Difficult to comprehend with embarrassed text, too much explanation but completed	Incorrect and unorganized structure with hazy meaning
<i>Result</i>	Well organized, Clear and specific, Correct units with precision, correct data, well structuring of paragraph, no grammar and spelling mistake	Complete and embarrassed text, difficult to comprehend	Irregular format with wrong facts and figures
<i>Discussion</i>	Well organized, meaningful specification, sound conclusion, logical and concise explanation, highly structured paragraph reference cited	Wordy, unclear conclusion, spurious	Conclusion is not cited, unorganized, difficult to comprehend
<i>References</i>	Complete and correct format, well organized	Beside the point, Incomplete	Wrong format and structuring



INDEX

A

Acetonitrile · 37
Allenylation · 30

B

Bisamine · 23

E

Eluting · 26

H

Heteroaryl · 21, 24

I

Indoles · 21, 30

M

Monolith · 8, 16, 18

N

N-Bromosuccinimide · 24

P

Pentachlorophenol · 36, 42
Phthalaldehyde · 21
Piezoresistive · 7, 15, 20

T

Terephthalaldehyde · 23, 24



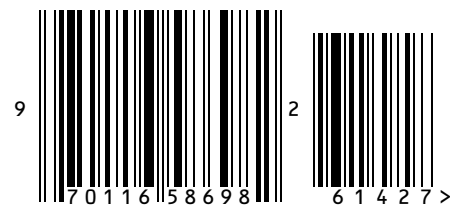
save our planet



Global Journal of Science Frontier Research

Visit us on the Web at www.GlobalJournals.org | www.JournalofScience.org
or email us at helpdesk@globaljournals.org

ISSN 9755896



© Global Journals